THE STANDARD PACKAGING CARTONS SHALL CONSIST OF:

- PRIMARY CARTON MATERIAL NUMBER ➔ 96707-0001 or 96707-1001

OVERALL OUTSIDE DIMENSIONS: LENGTH 14.5”  WIDTH 7.2”  HEIGHT 7.2”

ONE PACKING LABEL IS REQUIRED PER PRIMARY CARTON. APPLY LABEL TO LOWER RIGHT SIDE OF THE PRIMARY CARTON SHOWN PER FIGURE 1. LOADED PRIMARY CARTON IS TO BE PLACED INTO A MASTER CARTON WITH ADDITIONAL PACKAGING ELEMENTS AS SHOWN IN FIGURE 1A.
TWO EMPTY 96707-1003 BOXES. ONE ON EACH SIDE OF THE BOX CONTAINING THE PRODUCT. PLACE AN "EMPTY BOX" LABEL ON EACH OF THESE BOXES AS SHOWN.

96708-0005 MASTER CARTON. SECURE WITH TAPE AFTER LOADING.

TWO PIECES OF 85-04-0591 FOAM FOLDED IN HALF. ONE ON EACH END OF THE GROUP OF BOXES AS SHOWN.

BOX CONTAINING PRODUCT (WITH LABEL)

INFORMATION LABEL

FIGURE 1A
MASTER CARTON

PENDING APPROVAL
THE SFP 2X4 STACKED ASSEMBLIES ARE TO BE PLACED IN THE TRAY POCKETS SO THE ASSEMBLIES ARE RESTING ON THEIR TOP WITH THEIR TAILS IN THE UPWARD POSITION. THE ASSEMBLIES SHOULD BE POSITIONED IN THE TRAY POCKETS SO THE GROUND TABS ARE LOCATED OVER THE END RECESSED POCKET IN THE TRAY AS SHOWN IN FIGURES 2 AND 2A.

FIGURE 2

TYPICAL TRAY & COVER / SFP 2X4 STACKED ASSEMBLY PLACEMENT
FIGURE 2A

TYPICAL TRAY & LID / SFP 2X4 STACKED ASSEMBLY PLACEMENT
TRAY LID SHOULD SNAP OVER TRAY
PACKAGING INSTRUCTION NOTES:

1. 10 ASSEMBLIES PER TRAY.
2. FILLED TRAYS 70180-0007 WITH TRAY LIDS 70180-0107 TO BE STACKED 4 HIGH (40 ASSEMBLIES PER CARTON).
3. ONE SHEET OF CHIPBOARD MATERIAL NUMBER 96720-0002 TO BE PLACED ON THE TOP TRAY AND THE PART IDENTIFICATION LABEL SHOULD BE PLACED IN THE CENTER OF THE CHIPBOARD ON THE EXPOSED SIDE. ONE SHEET OF CHIPBOARD MATERIAL NUMBER 96720-0002 TO BE PLACED IN THE BOTTOM OF THE CARTON.
5. STRETCH WRAP (P/N: 85-25-0001) ENTIRE TRAY STACK AND CHIPBOARD TOGETHER WITH TWO WRAPS MINIMUM IN BOTH DIRECTIONS BEFORE PLACING INTO CARTON.

FIGURE 3
TRAY STACKING
FIGURE 4
CHIPBOARD LABEL LOCATION