EMBOSSED TAPE PACKAGING

NOTES:
1. PLEASE REFER TO EIA STANDARD E-481-D FOR ALL ITEMS NOT COVERED BY THIS PACKAGING SPECIFICATION.
2. THE COVER TAPE MUST NOT EXTEND OVER THE EDGES OF THE EMBOSSED CARRIER TAPE OR COVER ANY PART OF THE SPROCKET HOLES.
3. EACH REEL AND EACH CARTON MUST HAVE A LABEL AFFIXED TO IT WITH THE FOLLOWING INFORMATION:
   CONNECTOR ITEM NO., AND QUANTITY.
4. ALL PACKAGING COMPONENT MATERIALS (COVER TAPE, EMBOSSED CARRIER TAPE, AND CARRIER REEL) ARE 100% ANTI-STATIC.
5. ABSOLUTELY NO TAPE SPLICES ARE PERMITTED ON FINISHED REELS.
6. PACKAGING MATERIALS:
   COVER TAPE – COMPOSITE OF POLYETHYLENE TEREPHTHALATE (PET), POLYETHYLENE (PE),
   AND POLYFILM (PEF)
   EMBOSSED CARRIER TAPE – POLYSTYRENE (PS)
   CARRIER REEL – POLYSTYRENE (PS)
7. THE COVER TAPE MUST HAVE A PEEL STRENGTH BETWEEN 10 AND 65 GRAMS PER SIDE WHEN PULLED OPPOSITE THE DIRECTION OF THE CARRIER TAPE TRAVEL SUCH THAT THE COVER TAPE MAKES AN ANGLE OF 0°/15° AS SHOWN IN DETAIL B. THE EMBOSSED CARRIER TAPE OR COVER TAPE MUST BE PULLED WITH A VELOCITY OF 300±10MM PER MINUTE.
8. THERE ARE TO BE NO SKIPS IN THE COVER TAPE BOND.
9. REFER TO PACKAGING MATRIX FOR NUMBER OF CONNECTORS PER REEL.
10. FOR 20 CIRCUIT POCKET TAPE, 70180-0183, 70180-1183 & 70180-0188: SPROCKET HOLES ON ONE SIDE ONLY.

DIRECTION OF TAPE FROM UNLOADER
EMBOSS

TAPE PACKAGING

(FOR CHENG DU PLANT)

NOTES:
1. PLEASE REFER TO EIA STANDARD E-481-D FOR ALL ITEMS NOT COVERED BY THIS PACKAGING SPECIFICATION.
2. THE COVER TAPE MUST NOT EXTEND OVER THE EDGES OF THE EMBOSSED CARRIER TAPE OR COVER ANY PART OF THE SPROCKET HOLES.
3. EACH REEL AND CARTON MUST HAVE A LABEL AFFIXED TO IT WITH THE FOLLOWING INFORMATION: CONNECTOR ITEM NO., AND QUANTITY.
4. PACKAGING COMPONENT MATERIALS (EMBOSS PRO, AND CARRIER REEL) ARE 100% ANTISTATIC.
5. ABSOLUTELY NO TAPE SPLICES ARE PERMITTED ON FINISHED REELS.
6. PACKAGING MATERIALS:
   COVER TAPE – COMPOSITE OF POLYETHYLENE TEREPHTHALATE (PET), POLYETHYLENE (PE), AND POLYTETRAFLUOROETHYLEN (PTFE). EMBOSS CARRIER TAPE – POLYSTYRENE (PS) CARRIER REEL – POLYSTYRENE (PS)
7. THE COVER TAPE MUST HAVE A PEEL STRENGTH BETWEEN 10 AND 65 GRAMS PER SIDE WHEN PULLED OPPOSITE THE DIRECTION OF THE CARRIER TAPE TRAVEL SUCH THAT THE COVER TAPE MAKES AN ANGLE OF 0°/15° AS SHOWN IN DETAIL B. THE EMBOSSED CARRIER TAPE OR COVER TAPE MUST BE PULLED WITH A VELOCITY OF 300±10MM PER MINUTE.
8. THERE SHOULD BE NO SKIPS IN THE COVER TAPE BOND.
9. REFER TO PACKAGING MATRIX FOR NUMBER OF CONNECTORS PER REEL.
10. FOR 20 CIRCUIT POCKET TAPE, 70180-0183, 70180-1183 & 70180-0188: SPROCKET HOLES ON ONE SIDE ONLY.
11. 744410001 IS NEED TO USE A BAG (887962470) PER REEL.

DIRECTION OF TAPE FROM UNLOADER

COVER TAPE

EMBOSSED CARRIER TAPE

CARRIER REEL

MX LABEL

FOR TWO REEL PACKAGING

sponge cushion:340x340x20mm
887962185
2 REELS

sponge cushion:340x340x20mm
887962185

triangular prism 124X124X114mm
47799-7032

WATER POLYBAG
0887962470

ONLY FOR 744410001

carton:(364x364x116mm)
47799-7031
960PCS/CARTON

FOR ONE REEL PACKAGING

sponge cushion:340x340x20mm
887962185
1 REEL

sponge cushion:340x340x20mm
887962185

triangular prism 124X124X114mm
47799-7032

carton:(364x364x116mm)
47799-7031
480PCS/CARTON

EMBOSSED TAPE PACKAGING

SPECIFICATION FOR 74441 SFP, 76996 ZXP CONNECTOR

PACKAGING DESIGN DRAWING

4 PLACES
±3 PLACES
±2 PLACES
±1 PLACE
±0 PLACES

FORMAT: master-tb-prod-C

REV: G

DATE: 2015/02/06

RELEASE STATUS
P

RELEASE DATE
2019/10/24
02:23:15

DESCRIPTION CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION.
PULLOUT DIRECTION FROM REEL

THIS END OF TAPE GOES AROUND REEL HUB

MINIMUM SEALED CARRIER TAPE
22 EMPTY POCKETS

MINIMUM SEALED CARRIER TAPE
7 EMPTY POCKETS

MINIMUM COVER TAPE
OR
SEALED CARRIER TAPE
(19 MINIMUM EMPTY POCKETS
IF SEALED CARRIER TAPE IS USED)

DETAIL B

WIDE SLOT FOR TAPE START
DETAIL A

<table>
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<tr>
<th>CIRCUIT SIZE</th>
<th>&quot;A&quot;</th>
<th>&quot;B&quot;</th>
<th>&quot;C&quot;</th>
<th>&quot;D&quot;</th>
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<td>SEE NOTE 10</td>
<td>11.50/.4753</td>
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<td>44.00/.732</td>
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<td>52.40/.2063</td>
<td>26.20/.1032</td>
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- TOLERANCES (UNLESS SPECIFIED)
- ANGULAR TOL ± 0.5°
- 4 PLACES
- 3 PLACES
- 2 PLACES

20 CKT POCKET TAPE
SEE NOTE 12

MINIMUM SEALED CARRIER TAPE
(19 MINIMUM EMPTY POCKETS
IF SEALED CARRIER TAPE IS USED)