1.0 SCOPE:

This specification describes the packaging and labelling needs for **CMC RCPT ASSY CONN 48 CKT AND 36 CKT 3L**.

2.0 PRODUCT DESCRIPTION:

### CMC 36W

<table>
<thead>
<tr>
<th>Left Wire Output</th>
<th>Right Wire Output</th>
</tr>
</thead>
<tbody>
<tr>
<td>Molex P/N°</td>
<td>Color</td>
</tr>
<tr>
<td>0643202311</td>
<td>Black</td>
</tr>
<tr>
<td>0643202319</td>
<td>Brown</td>
</tr>
</tbody>
</table>

### CMC 48W

<table>
<thead>
<tr>
<th>Left Wire Output</th>
<th>Right Wire Output</th>
</tr>
</thead>
<tbody>
<tr>
<td>Molex P/N°</td>
<td>Color</td>
</tr>
<tr>
<td>0643201311</td>
<td>Black</td>
</tr>
<tr>
<td>0643201318</td>
<td>Grey</td>
</tr>
<tr>
<td>0643201319</td>
<td>Brown</td>
</tr>
<tr>
<td>0643201315</td>
<td>Green</td>
</tr>
</tbody>
</table>
3.0 REFERENCE DOCUMENTS:
The appropriate Customer drawings for information on dimensions, materials and markings of the products are:

SD-64320-001 (CMC 48Way)
SD-64320-003 (CMC 36 Way)

4.0 PROCEDURE: GENERAL REQUIREMENTS

4.1 PACKING INSTRUCTIONS

PACKAGING UNIT (PIC 1):
Use a cardboard box: A 13 P/N°: 0983010021
Put 1 interleaf P/N°: 0982990009 to the bottom of the box
Parts are delivered on 4 layers separated by 1 interleaf P/N°: 0982990009.
55 parts / layer
Put 1 interleaf P/N°: 0982990022 to the top of the box
Then the cardboard box is closed by adhesive tape (50mm)

TOTAL PARTS PER PACKAGING UNIT = 220

IDENTIFICATION:
Label for Stock is a Molex internal label
Each box must show a label

Odette label for customer deliveries.
Each box must show a label in accordance with the Odette label P/N°: 0983040063 (210x148) stamped on each box.
This label will show the following information:

- CUSTOMER NAME
- DELIVERY ADRESS
- DELIVERY NOTE NUMBER
- SENDER REFERENCE
- PRODUCT NAME
- QUANTITY
- SUPPLIER
- LABEL NUMBER
- PRODUCTION DESCRIPTION
- MOLEX PART NUMBER
- PRODUCTION DATE
- REVISION LEVEL OF SALES DRAWING

All label areas must be filled in.
INFORMATION ABOUT SHIPPING UNIT (PIC. 2 / PIC. 3):
Each cardboard is placed on a wooden pallet.
Then the set is fixed by plastic film.
Cardboard boxes must be placed in such a way that the labels must be visible.
In this case each shipping unit must contain only one Part Number.

ONLY TWO PALLETS CAN BE STACKED.
NO SHOCK OR FALL IS ALLOWED DURING STORAGE AND PROCESSES.

4.2 UNPACKING INSTRUCTIONS

Unpack parts only just before their assembly operations.

PACKAGING UNIT:
Quantity per layer: 55 parts
Quantity per box: 220 parts
SHIPPING UNIT:
Pallet size: 1200x800 (P/N°: 0982990052) preferred
Maximum 5 layers per pallet
Total height: 1150 mm
8 boxes A 13 per layer
Quantity per layer: 1760 parts
Quantity per pallet: 8800 parts

SHIPPING UNIT:
Pallet size: 1200x1000 (P/N°: 0982990041)
Maximum 5 layers per pallet
Total height: 1150 mm
9 boxes A 13 per layer
Quantity per layer: 1980 parts
Quantity per pallet: 9900 parts