NOTES - PACKAGING PROCEDURE

1. FOLD AND TAPE BOTTOM FLAPS OF CARTON WITH 2" WIDE TAPE PER ES-40000-7013. TAPE SHOULD EXTEND UP SIDES OF CARTON AT LEAST 76 MM (3 INCHES).
2. FOLD AND INSERT (2) 2-CELL CORRUGATED DIVIDERS INTO CARTON AS SHOWN.
3. POLYBAGS TO BE FILLED WITH QUANTITY OF PARTS AS SPECIFIED PER CHART.
4. (1) BAG OF PARTS IS TO BE INSERTED INTO EACH CELL OF CARTON.
5. PARTS ARE TO BE MOISTURIZED PER AS-45499-001 WITH PAD AND BAG METHOD.
6. LAY MOISTURIZATION BAG DIRECTLY ON TOP OF PARTS INSIDE POLYBAG AND CLOSE POLYBAG EITHER BY HEAT SEALING OR WITH TWIST LOCK P/N 313017300.
7. CLOSE TOP FLAPS OF CARTON AND TAPE. TAPE SHOULD EXTEND DOWN SIDES OF CARTON AT LEAST 76 MM (3 INCHES).
8. ADD LABELS TO CARTONS AS REQUIRED PER ES-40000-7012.
9. FOR LARGER SHIPMENTS CARTONS MAY BE LAYERED ON A 1200 X 800 PALLET WITH (6) CARTONS PER LAYER AND A MAXIMUM OF (4) LAYERS.
10. CARTONS ON PALLET TO BE UNITIZED WITH BANDING AND STRETCH FILM PER PK-31301-625.