THE STANDARD PACKAGING CARTONS SHALL CONSIST OF:

- PRIMARY CARTON MATERIAL NUMBER __96707-0001 or 96707-1001

OVERALL OUTSIDE DIMENSIONS: LENGTH __14.5”__ WIDTH __7.2”__ HEIGHT __7.2”

LOAD PRIMARY CARTON WITH FILLED TRAYS AS SHOWN IN FIGURE 3 AND SEAL CARTON WITH TAPE. ONE PACKING LABEL IS REQUIRED PER PRIMARY CARTON. APPLY LABEL TO LOWER RIGHT SIDE OF THE PRIMARY CARTON AS SHOWN IN FIGURE 1. LOADED PRIMARY CARTON IS TO BE PLACED INTO A MASTER CARTON WITH ADDITIONAL PACKAGING ELEMENTS AS SHOWN IN FIGURE 1A.

FIGURE 1
PRIMARY CARTON
FIGURE 1A
MASTER CARTON

---

FOAM END CAP
AS RECEIVED WITH
"FLAPS" CLOSED

FOAM END CAPS
WITH "FLAPS" OPEN

TOP OF CARTON
SEALED WITH TAPE

FULLY SEAT
BOTH END CAPS
ON CARTON

(1) 70180-6610 OUTER
AUTO LOCK BOX

(2) 70180-6611
FOAM END CAP
WITH "FLAPS" OPEN

(1) 96707-1001/96707-0001 PRIMARY
CARTON FOR SMALL TRAYS
(LOADED WITH PRODUCT)
THE ZCD 16X ASSEMBLIES ARE TO BE PLACED IN THE TRAY POCKETS SO THE ASSEMBLIES ARE RESTING ON THEIR SIDES WITH THE ASSEMBLY COVER FACING UP TOWARDS THE OPERATOR FOR 170834-0001 OR THE HOUSING FACING UP FOR 170834-000, 173359-001, 173359-0002 (WITHOUT COVER). THE ASSEMBLIES SHOULD BE POSITIONED IN THE TRAY POCKETS SO THE END WITH THE GASKET IS FACING THE WORD “MOLEX” ON THE TRAY AS SHOWN IN FIGURES 2A AND 2B.
PACKAGING SPECIFICATION

Tray: 151000-0408
FIGURE 2A
TYPICAL TRAY AND CONNECTOR ASSEMBLY PLACEMENT

<table>
<thead>
<tr>
<th>Product</th>
<th>Tray</th>
</tr>
</thead>
<tbody>
<tr>
<td>170834-0002</td>
<td>170834-0098</td>
</tr>
<tr>
<td>170834-0001</td>
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</tr>
<tr>
<td>173359-0001</td>
<td>170834-0098</td>
</tr>
<tr>
<td>173359-0002</td>
<td>151000-0408</td>
</tr>
</tbody>
</table>
FIGURE 2B
TYPICAL TRAY & COVER / CONNECTOR ASSEMBLY PLACEMENT
COVER SHOULD SNAP OVER TRAY
PACKAGING INSTRUCTION NOTES:
1. 15 ASSEMBLIES PER TRAY.
2. FILLED TRAYS (SEE TABLE) WITH TRAY LIDS 170834-0099 TO BE STACKED 5 HIGH (75 ASSEMBLIES PER CARTON).
3. EIGHT SHEETS OF MICROFOAM MATERIAL NUMBER 96720-0001(477995155) TO BE PLACED ON TOP AND BOTTOM OF THE CARTON, SO THE TRAYS CANNOT MOVE DURING HANDLING OR SHIPPING.
4. STRETCH WRAP (P/N: 85-25-0001) ENTIRE TRAY STACK TOGETHER WITH THREE WRAPS MINIMUM ON BOTH ENDS OF THE STACK BEFORE PLACING INTO CARTON.
5. CLOSE CARTON WITH TAPE.

FIGURE 3
TRAY STACKING