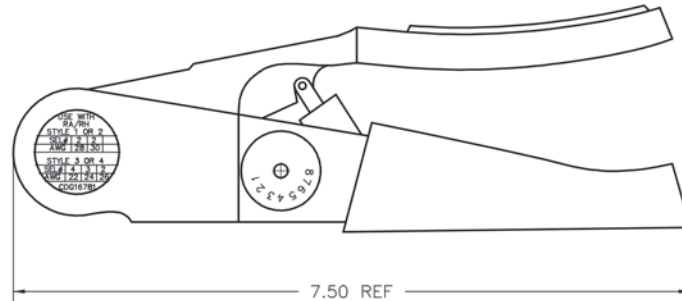


RA ASSEMBLY INSTRUCTIONS

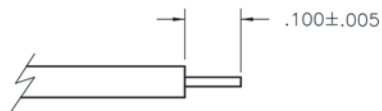
1. SET UP CRIMP TOOL

Install proper positioner into the crimp tool. Crimp settings are shown on the positioner for various wire gauge sizes. Adjust the wheel to the proper setting.



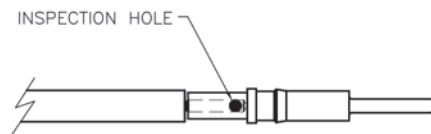
2. STRIP WIRE

Remove insulation from wire as shown.



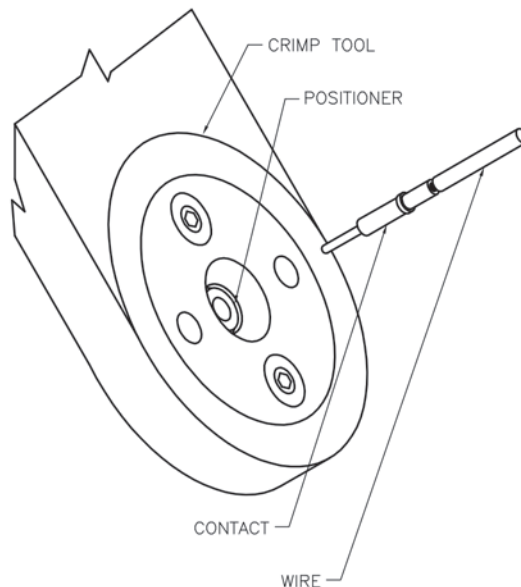
3. INSERT WIRE

Insert wire into the contact. Wire should be visible in the inspection hole.



4. INSERT CONTACT INTO CRIMP TOOL

Make sure the contact is fully seated in the positioner. Squeeze the handles fully. The ratcheting mechanism of the tool will not allow a partial crimp. The handles will not return to the open position until fully compressed. Release the handles and remove the contact.



5. INSPECT CRIMPED CONTACT

Crimp indentions should be uniform in depth and location.

