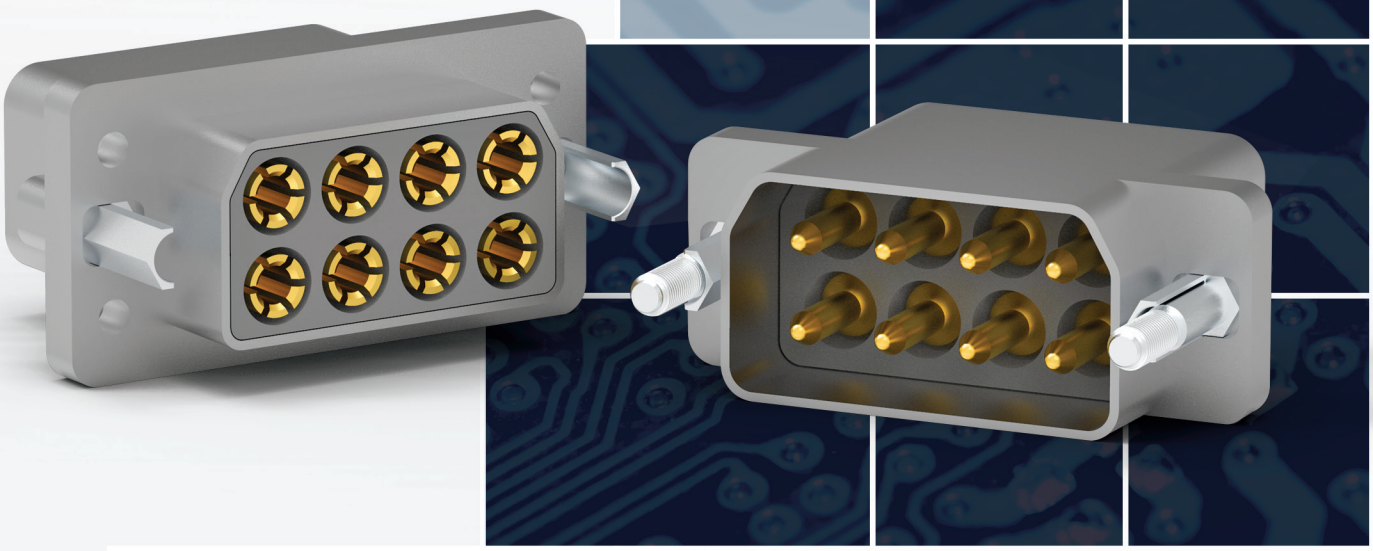
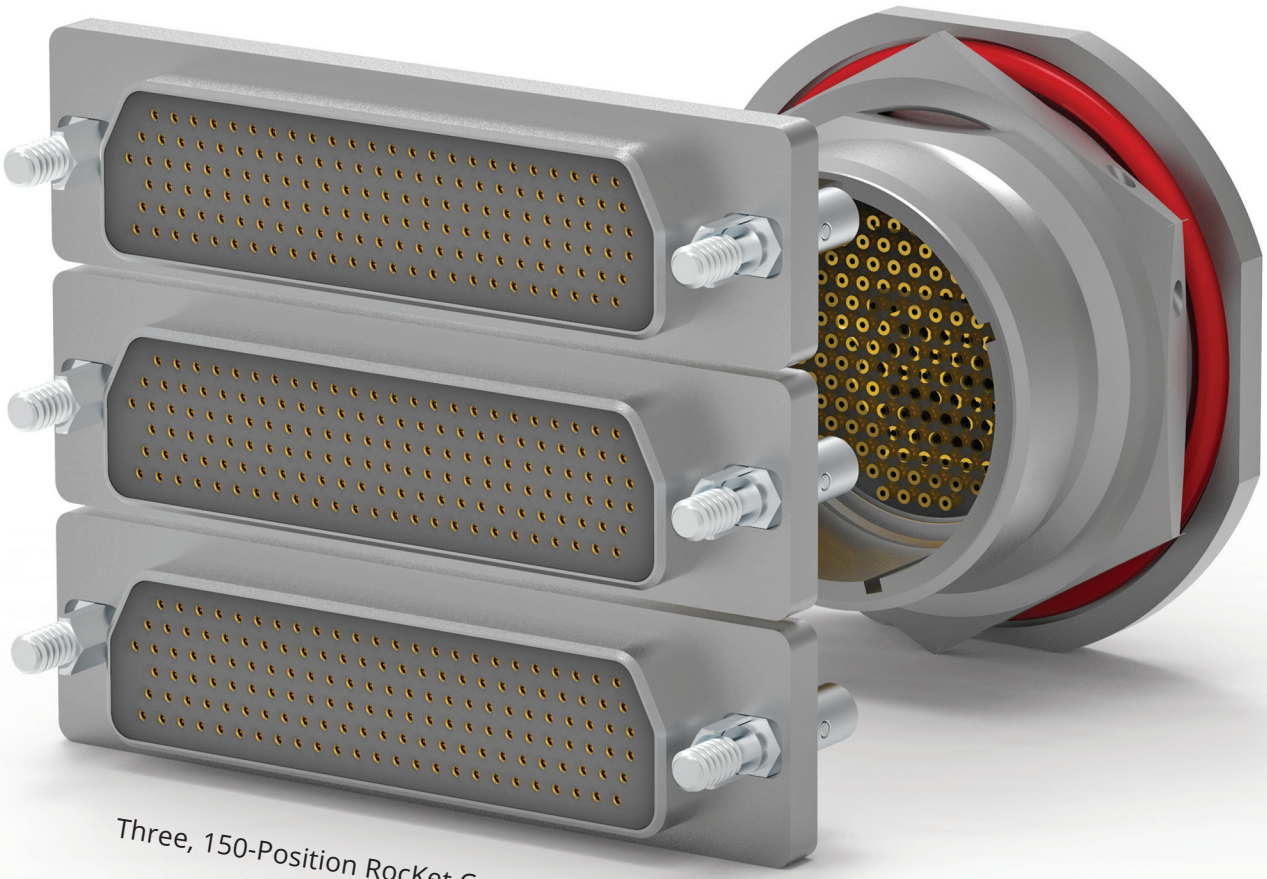
molex



# AirBorn RocKet

## Macro-D Connectors

# AirBorn RocKet | Overview



Three, 150-Position RocKet Connectors

151-Position D38999 Circular Connector

## Advancing Connector Technology: Obsoleting D38999

Molex AirBorn RocKet Macro-D Connectors can take your product to the next level with a robust design that withstands all the rigors of Earth and space. With its rugged form, three 150-position AirBorn RocKet connectors utilize the same space as a single 151-position D38999 circular connector.

This design delivers significant savings in space and weight—factors that are especially critical in space exploration applications—while also reducing overall cost. Employing AirBorn RocKet connectors represents a strategic advancement toward the eventual replacement of D38999 connectors.

### Key Features & Benefits:

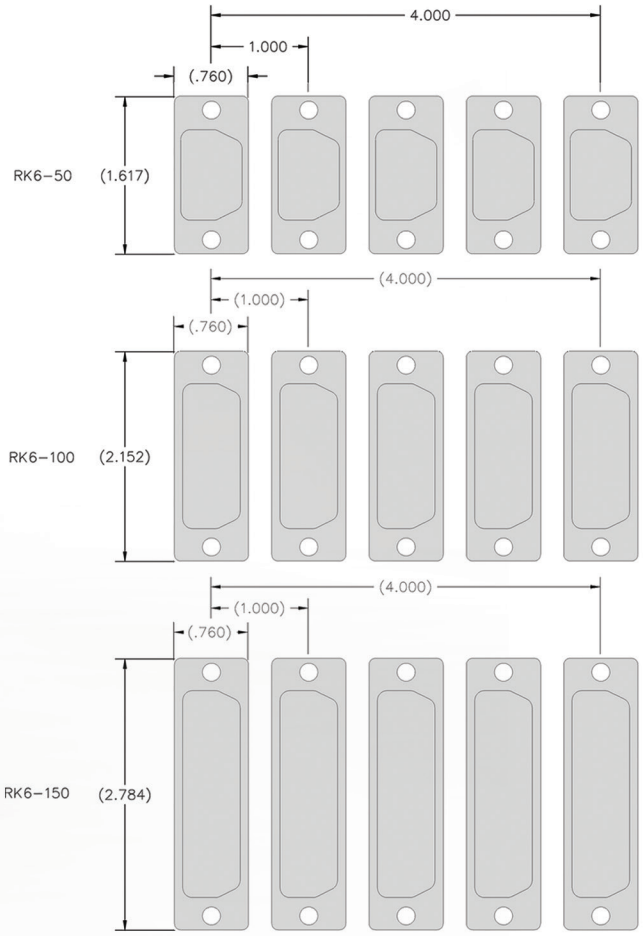
- 2-, 3-, 4- and 6-row models available
- 8, 25, 50, 74, 100 and 150 pin/socket positions
- Fit three 150 position AirBorn RocKet connectors in the space of a single 151 position D38999 shell size 23
- Crimp-removable and customer-terminated
- Install and remove wiring multiple times
- Panel-mount capability
- Delivers both signal and power
- A full complement of backshells available including straight, 45°, 90° and lace wiring

# Rectangular: The Key to Cost, Weight and Space Savings in Space Applications

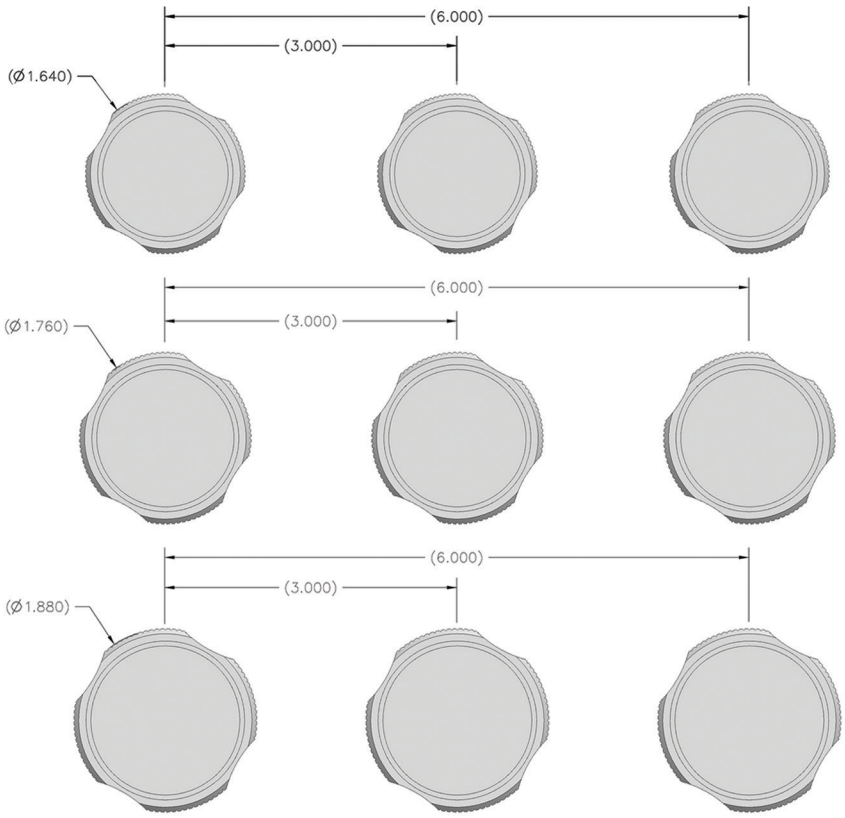
When establishing a desired pin count, comparing circular to rectangular connectors often reveals a staggering amount of savings in terms of footprint, weight and cost. Often, circular connectors are required for gloved-hand installations, as used by astronauts in space applications. With that requirement lifted, rectangular AirBorn RocKet Macro-D Connectors are ideal for space, weight and cost savings.

As shown below, these connectors fit 750, 24 AWG I/O contacts in the same space as 450 I/O contacts when housed in a circular D38999 body.

**AirBorn RocKet Macro-D Connectors**

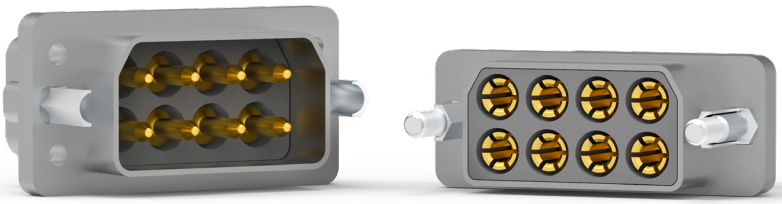



**D38999 Circular Connectors**



## Two-Row, Power I/O Connector

RK2 is an 8 AWG crimp-removable contact system available in an eight-position body. Available options include panel mount or I/O, keying hardware and a full line of backshells.



### Crimp-Removable Plug

**Sample Part Number — RK232-008-801-5901**

| RK | 2 | 3 | 2 | – | 008 | – | 80 | 1 | – | | | – | 015 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|

**SERIES**
AirBorn RocKet 8 AWG power connector

**ROWS**
2 – Two-row

**STYLE**
3 – Plug, straight

**BODY MATERIAL**
2 – Polyphenylene sulfide (PPS) with aluminum shell electroless nickel shell plating

**SIZE**
008 – 8 contacts

**TERMINATION**
80 – Socket, straight, crimp removable, wire barrel 8 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
59 – Turning jackscrews

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

### Crimp-Removable, Panel-Mount Receptacle

**Sample Part Number — RK222-008-901-2901**

| RK | 2 | 2 | 2 | – | 008 | – | 90 | 1 | – | | | – | 015 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|

**SERIES**
AirBorn RocKet 8 AWG power connector

**ROWS**
2 – Two-row

**STYLE**
2 – Receptacle, straight, panel mount

**BODY MATERIAL**
2 – Polyphenylene sulfide (PPS) with aluminum shell electroless nickel shell plating

**SIZE**
008 – 8 contacts

**TERMINATION**
90 – Pin, straight, crimp removable, wire barrel 8 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
29 – Fixed jacksockets

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

### NOTES:

1. Crimp tool - Molex Part Number: CDG14569
2. Crimp positioner - Molex Part Number: CDG14570 (Pin and socket contacts
3. Removal tool - Molex Part Number: CDG5418
4. Crimp instructions - see page XXIV

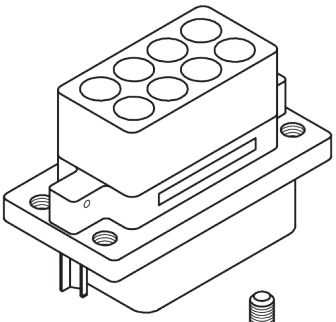
*Full complement of crimp removable contacts packaged with connectors.

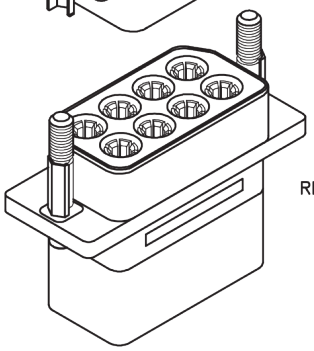

I/O Cable

Crimp Removable

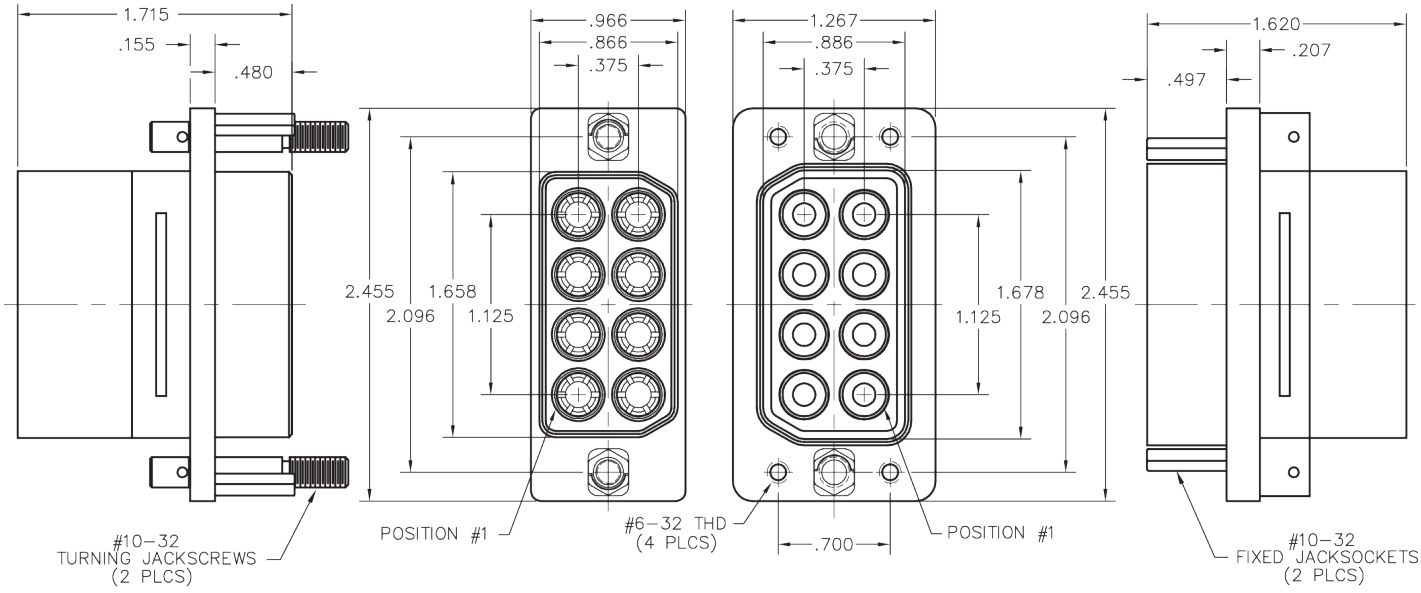
RK232-PNB-1A
(CTR087, REV. 2)

RK222–008–901–2901





RK232–008–801–5901




PLUG

RECEPTACLE

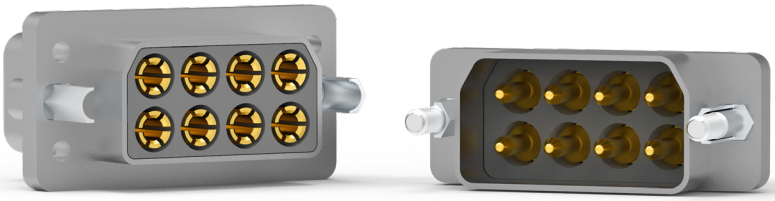
CONTACT ARRANGEMENT
MATING FACE VIEW

| PLUG | RECEPTACLE |
|---|---|
| 8 7 6 5<br>4 3 2 1 | 5 6 7 8<br>1 2 3 4 |

RK232-DIM-1A
(CTR087 REV. 1)

# Two-Row, Power I/O Connector

RK2 is an 8 AWG crimp-removable contact system available in an eight-position body. Available options include panel mount or I/O, keying hardware and a full line of backshells.



## Crimp-Removable, Panel-Mount Plug

**Sample Part Number — RK212-008-801-2901**

| RK | 2 | 1 | 2 | – | 008 | – | 80 | 1 | – | | | – | 015 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|

**SERIES**
AirBorn RocKet 8 AWG power connector

**ROWS**
2 – Two-row

**STYLE**
1 – Plug, straight, panel mount

**BODY MATERIAL**
2 – Polyphenylene sulfide (PPS) with aluminum shell electroless nickel shell plating

**SIZE**
008 – 8 contacts

**TERMINATION**
80 – Socket, straight, crimp removable, wire barrel 8 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
29 – Turning jacksockets

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

## Crimp-Removable Receptacle

**Sample Part Number — RK242-008-901-5901**

| RK | 2 | 4 | 2 | – | 008 | – | 90 | 1 | – | | | – | 015 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|

**SERIES**
AirBorn RocKet 8 AWG power connector

**ROWS**
2 – Two-row

**STYLE**
4 – Receptacle, straight

**BODY MATERIAL**
2 – Polyphenylene sulfide (PPS) with aluminum shell electroless nickel shell plating

**SIZE**
008 – 8 contacts

**TERMINATION**
90 – Pin, straight, crimp removable, wire barrel 8 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
59 – Turning jackscrews

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

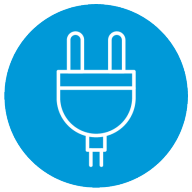
**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

## NOTES:

1. Crimp tool - Molex Part Number: CDG14569
2. Crimp positioner - Molex Part Number: CDG14570 (Pin and socket contacts)
3. Removal tool - Molex Part Number: CDG5418
4. Crimp instructions - see page XXIV

*Full complement of crimp removable contacts packaged with connectors.

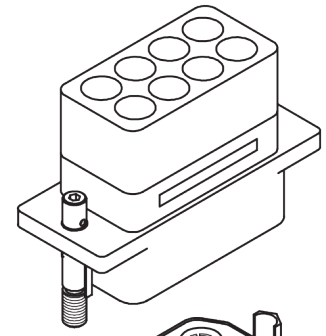

I/O Cable

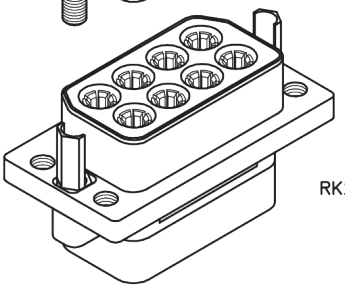


Crimp Removable

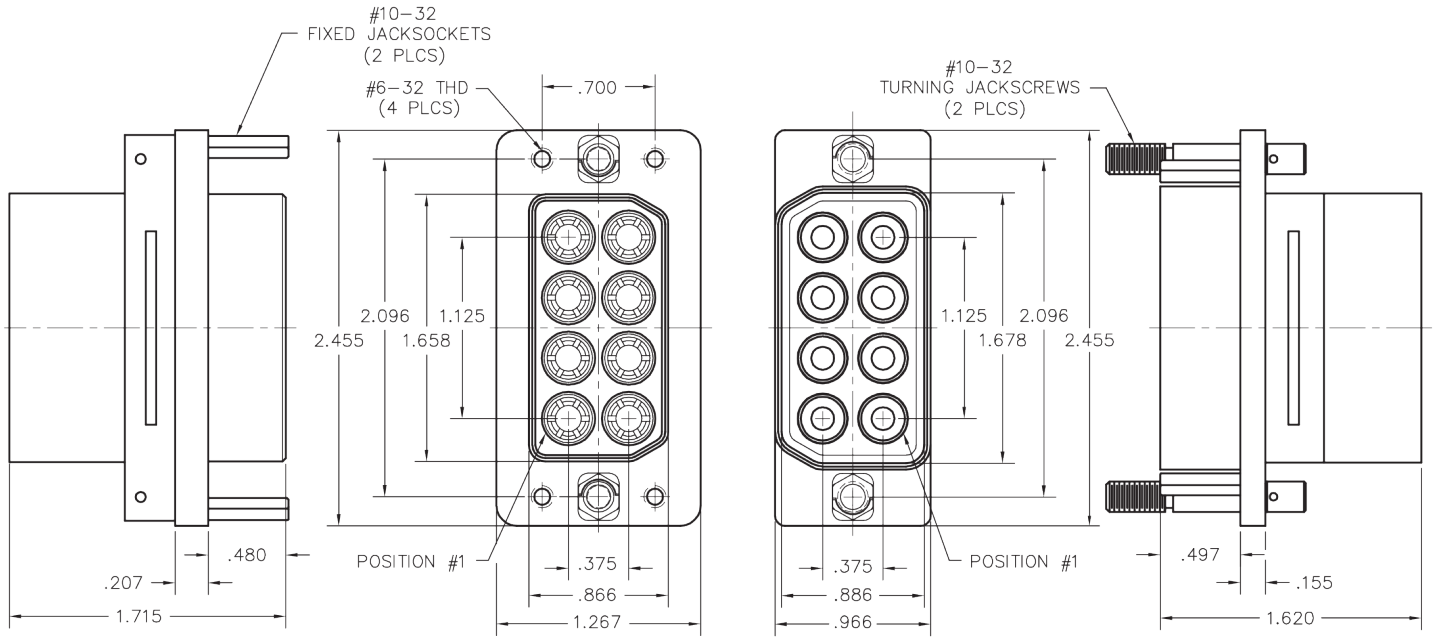
RK212-PNB-3A
(CTR089, REV. 2)

RK242–008–901–5901



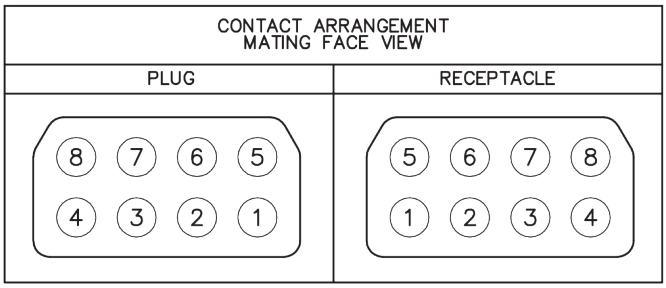


RK212–008–801–2901




PLUG

RECEPTACLE




RK212-DIM-3A
(CTR089, REV. 1)

# Three-Row, Power I/O Connector

RK3 is a 16 AWG crimp-removable contact system available in 25-position body. Available options include panel mount or I/O, keying hardware and a full line of backshells.

## Crimp-Removable Plug

**Sample Part Number — RK332-025-601-5901**

| RK | 3 | 3 | 2 | – | 025 | – | 60 | 1 | – | | | – | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | | | | |

**SERIES**
AirBorn RocKet 16 AWG power connector

**ROWS**
3 – Three-row

**STYLE**
3 – Plug, straight

**BODY MATERIAL**
2 – Polyphenylene sulfide (PPS) with aluminum shell electroless nickel shell plating

**SIZE**
025 – 25 contacts

**TERMINATION**
60 – Socket, straight, crimp removable, wire barrel 16 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
59 – Turning jackscrews

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

## Crimp-Removable, Panel-Mount Receptacle

**Sample Part Number — RK322-025-701-2901**

| RK | 3 | 2 | 2 | – | 025 | – | 70 | 1 | – | | | – | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | | | | |

**SERIES**
AirBorn RocKet 16 AWG power connector

**ROWS**
3 – Three-row

**STYLE**
2 – Receptacle, straight, panel mount

**BODY MATERIAL**
2 – Polyphenylene sulfide (PPS) with aluminum shell electroless nickel shell plating

**SIZE**
025 – 25 contacts

**TERMINATION**
70 – Pin, straight, crimp removable, wire barrel 16 AWG*

**PLATING**
1 – Gold

**HARDWARE**
29 – None
29 – Fixed jacksockets

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

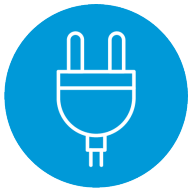
**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

## NOTES:

1. Crimp tool - Molex Part Number: CDG14569
2. Crimp positioner - Molex Part Number: CDG14570 (Pin and socket contacts)
3. Removal tool - Molex Part Number: CDG4493
4. Crimp instructions - see page XXVIII

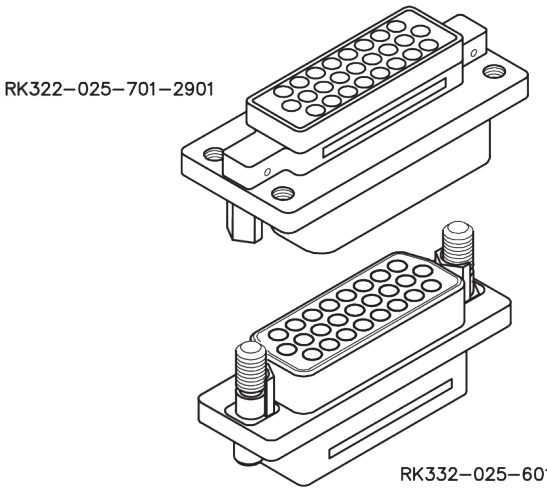
*Full complement of crimp removable contacts packaged with connectors.

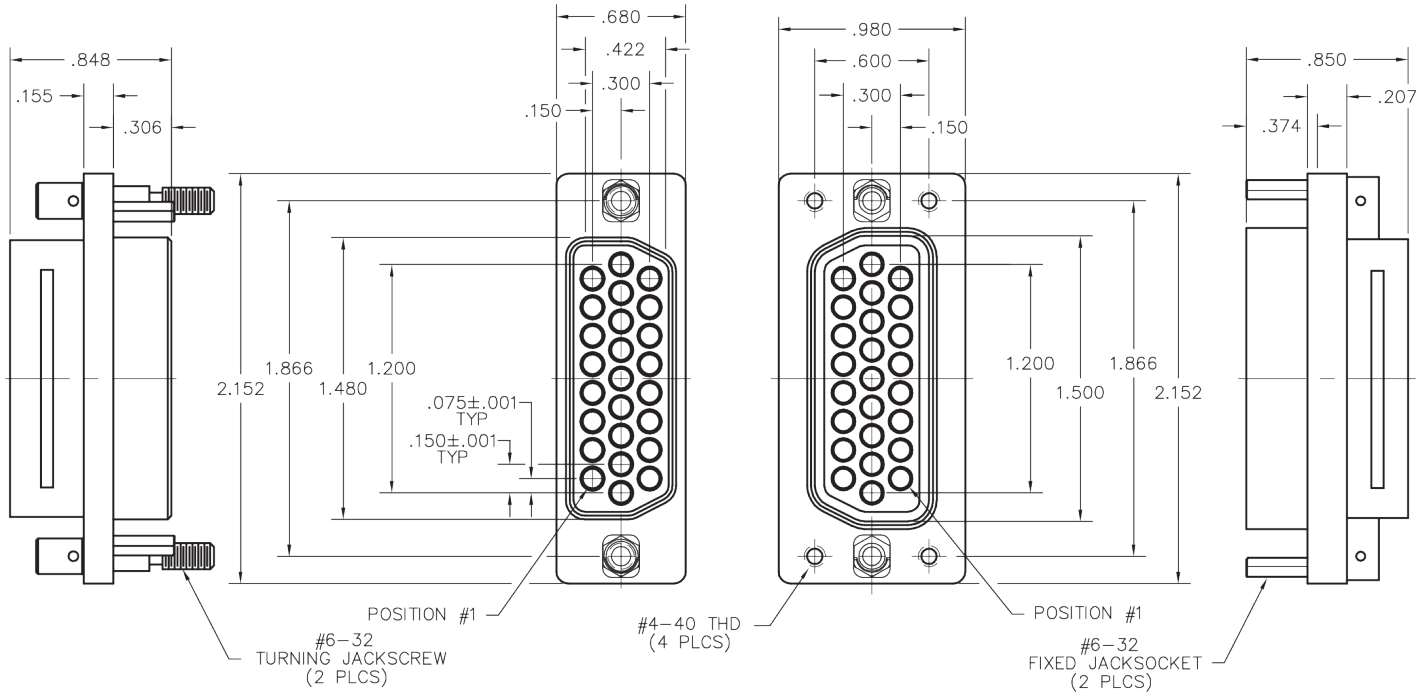


I/O Cable


Crimp Removable

RK332-PNB-1A
(CTR091, REV. 2)




PLUG RECEPTACLE

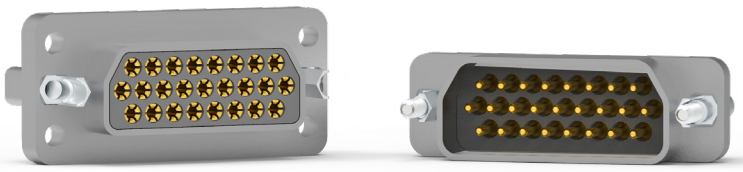
CONTACT ARRANGEMENT
MATING FACE VIEW

| PLUG | RECEPTACLE |
|---|---|
| 25 24 23 22 21 20 19 18<br>17 16 15 14 13 12 11 10 9<br>8 7 6 5 4 3 2 1 | 18 19 20 21 22 23 24 25<br>9 10 11 12 13 14 15 16 17<br>1 2 3 4 5 6 7 8 |

RK332-DIM-1A
(CTR091, REV. 1)

## Three-Row, Power I/O Connector

RK3 is a 16 AWG crimp-removable contact system available in 25-position body. Available options include panel mount or I/O, keying hardware and a full line of backshells.



### Crimp-Removable, Panel-Mount Plug — Sample Part Number — RK312-025-601-2901

RK | 3 | 1 | 2 – 025 – 60 | 1 – [ ][ ] – [ ]

**SERIES**
AirBorn RocKet 16 AWG power connector

**ROWS**
3 – Three-row

**STYLE**
1 – Plug, straight, panel mount

**BODY MATERIAL**
2 – Polyphenylene sulfide (PPS) with aluminum shell electroless nickel shell plating

**SIZE**
025 – 25 contacts

**TERMINATION**
60 – Socket, straight, crimp removable, wire barrel 16 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
29 – Fixed jacksockets

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

### Crimp-Removable Receptacle — Sample Part Number — RK342-025-701-5901

RK | 3 | 4 | 2 – 025 – 70 | 1 – [ ][ ] – [ ]

**SERIES**
AirBorn RocKet 16 AWG Power Connector

**ROWS**
3 – Three-row

**STYLE**
4 – Receptacle, straight

**BODY MATERIAL**
2 – Polyphenylene sulfide (PPS) with aluminum shell electroless nickel shell plating

**SIZE**
025 – 25 contacts

**TERMINATION**
70 – Pin, straight, crimp removable, wire barrel 16 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
59 – Turning jackscrews

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

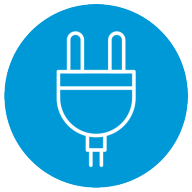
**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

## NOTES:

1. Crimp tool - Molex Part Number: CDG14569
2. Crimp positioner - Molex Part Number: CDG14570 (Pin and socket contacts)
3. Removal tool - Molex Part Number: CDG4493
4. Crimp instructions - see page XXVIII

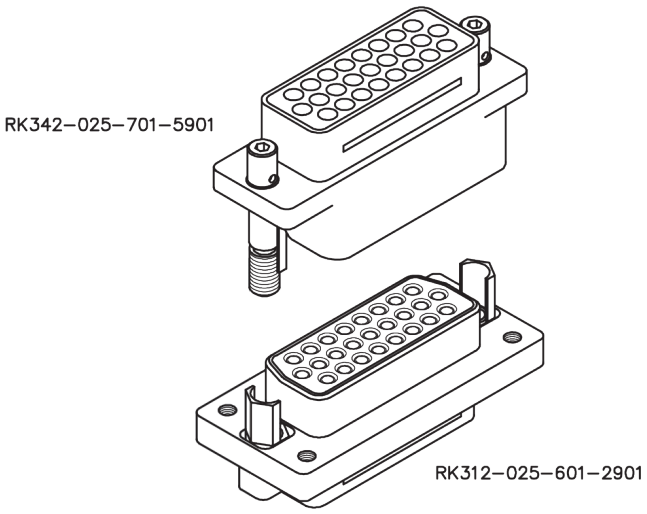
*Full complement of crimp removable contacts packaged with connectors.

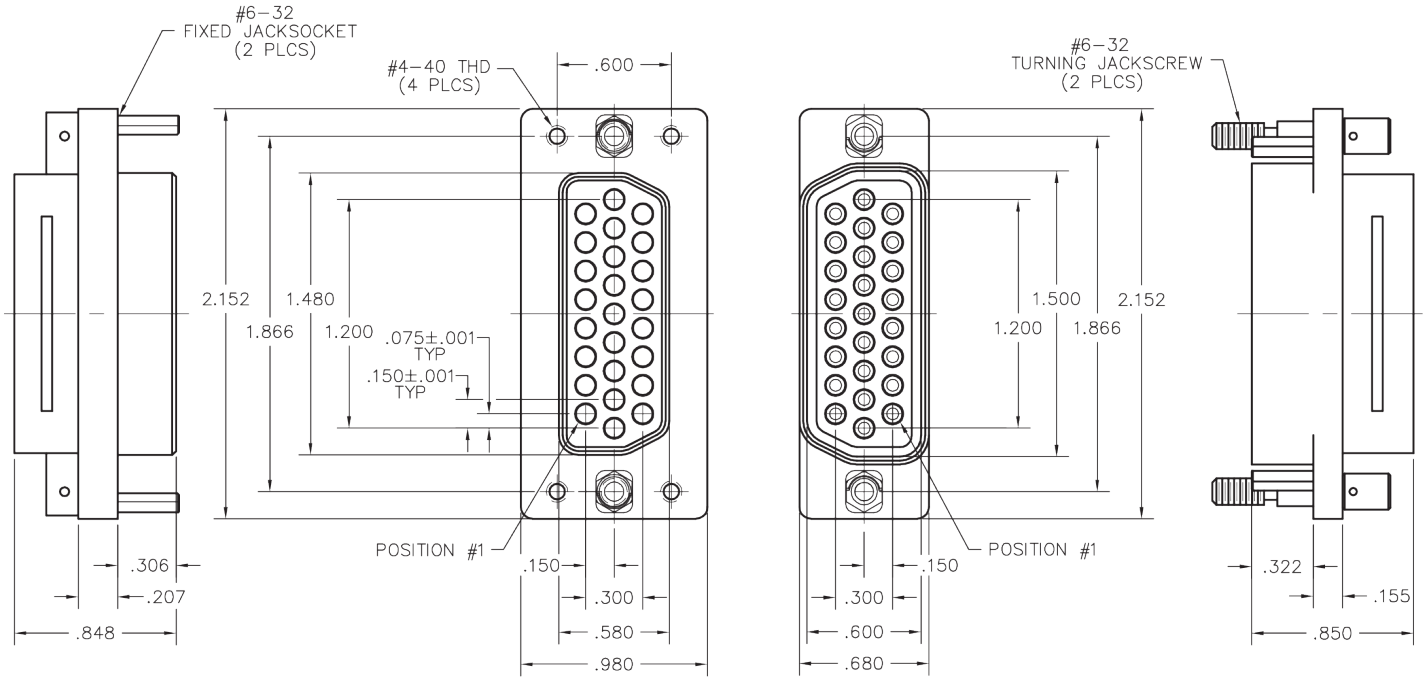


I/O Cable


Crimp Removable

RK312-PNB-1A
(CTR093, REV. 2)




PLUG RECEPTACLE

| CONTACT ARRANGEMENT<br>MATING FACE VIEW | |
|---|---|
| PLUG | RECEPTACLE |
| 25 24 23 22 21 20 19 18<br>17 16 15 14 13 12 11 10 9<br>8 7 6 5 4 3 2 1 | 18 19 20 21 22 23 24 25<br>9 10 11 12 13 14 15 16 17<br>1 2 3 4 5 6 7 8 |

RK312-DIM-1A
(CTR093, REV. 1)

## Four-Row, Power I/O Connector

RK4 is a 20 AWG crimp-removable contact system available in a 50- or 74-position body. Available options include panel mount or I/O, keying hardware and a full line of backshells.

### Crimp-Removable Plug

**Sample Part Number — RK432-050-201-5901**

RK | 4 | 3 | ☐ | – ☐ – | 20 | 1 | – ☐ | ☐ | – ☐

**SERIES**
AirBorn RocKet 20 AWG power connector

**ROWS**
4 – Four-row

**STYLE**
3 – Plug, straight

**BODY MATERIAL**
Polyphenylene sulfide (PPS) with aluminum shell
1 – No shell plating; bare aluminum
2 – Electroless nickel shell plating
3 – Cadmium shell plating

**SIZE**
050 – 50 contacts
074 – 74 contacts

**TERMINATION**
20 – Socket, straight, crimp removable, wire barrel 20-22 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
59 – Turning jackscrews

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

### Crimp-Removable, Panel-Mount Receptacle

**Sample Part Number — RK422-050-301-2901**

RK | 4 | 2 | ☐ | – ☐ – | 30 | 1 | – ☐ | ☐ | – ☐

**SERIES**
AirBorn RocKet 20 AWG power connector

**ROWS**
4 – Four-row

**STYLE**
2 – Receptacle, straight, panel mount

**BODY MATERIAL**
Polyphenylene sulfide (PPS) with aluminum shell
1 – No shell plating; bare aluminum
2 – Electroless nickel shell plating
3 – Cadmium shell plating

**SIZE**
050 – 50 contacts
074 – 74 contacts

**TERMINATION**
30 – Pin, straight, crimp removable, wire barrel 20-22 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
29 – Fixed jacksockets

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

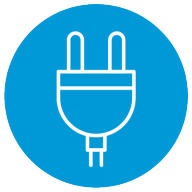
**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

### NOTES:

1. Crimp tool - Molex Part Number: CDG4601, MIL-SPEC number MIL-C-22520/2-01
2. Crimp positioner - Molex Part Number: CDG7936 (Pin contacts)
   CDG7935 (Socket contacts)
3. Removal tool - Molex Part Number CDG7932
4. Crimp instructions - see page XXXI

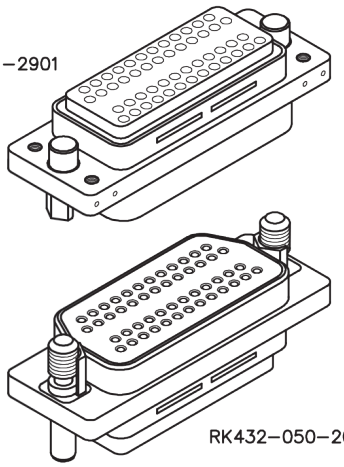
*Full complement of crimp removable contacts packaged with connectors.

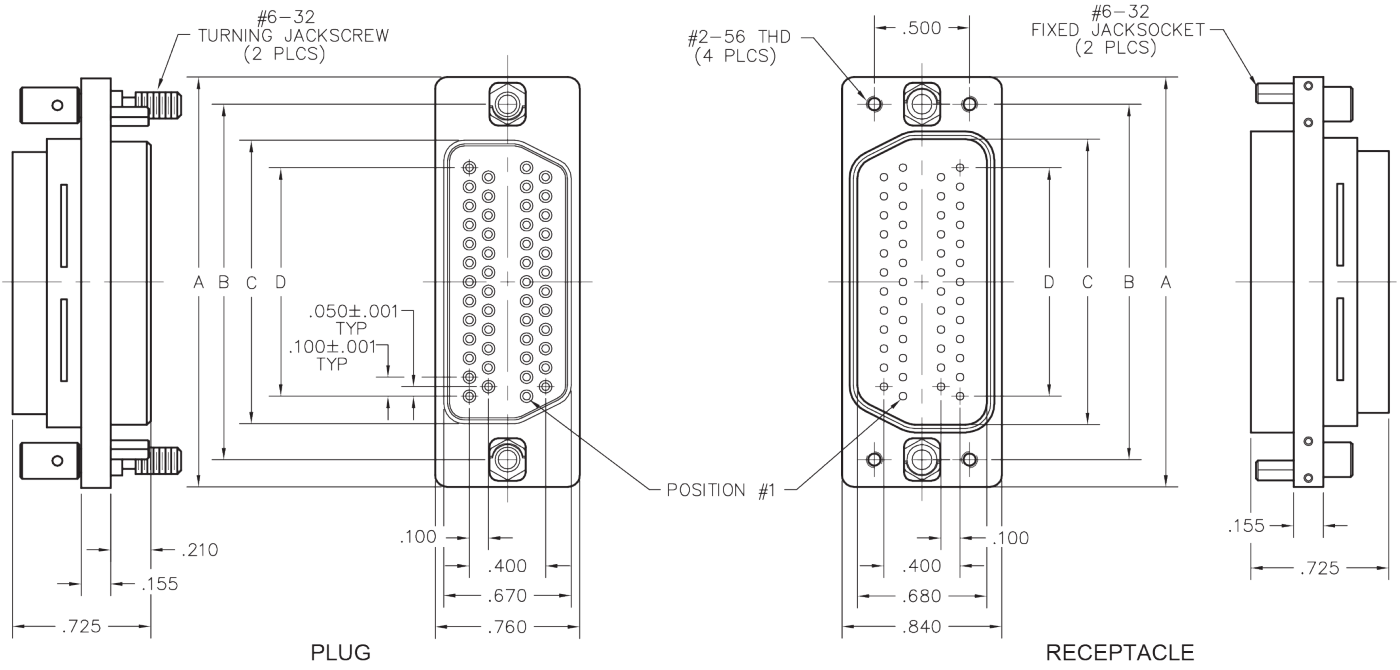

I/O Cable



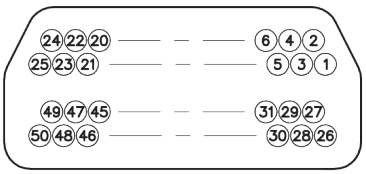
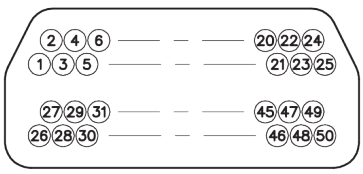
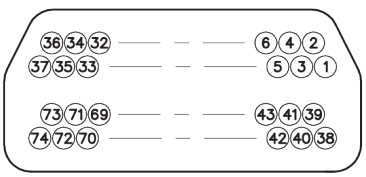
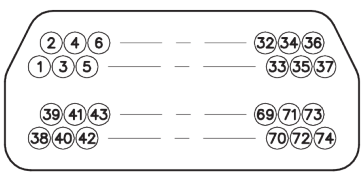
Crimp Removable

RK431-PNB-1A
(CTR095, REV. 2)




CONTACT ARRANGEMENT
MATING FACE VIEW

| PLUG | RECEPTACLE |
|---|---|
|  |  |
| 50 POSITION | 50 POSITION |
|  |  |
| 74 POSITION | 74 POSITION |

| DIMENSIONS | | | | | |
|---|---|---|---|---|---|
| SIZE | A | B | C | | D |
| | | | PLUG | RCPT | |
| 50 | 2.152 | 1.866 | 1.488 | 1.500 | 1.200 |
| 74 | 2.784 | 2.500 | 2.122 | 2.134 | 1.875 |

RK431-DIM-1A
(CTR095, REV. 1)

## Four-Row, Power I/O Connector

RK4 is a 20 AWG crimp-removable contact system available in 50-or 74-position body. Available options include panel mount or I/O, keying hardware and a full line of backshells.

### Crimp-Removable, Panel-Mount Plug

**Sample Part Number — RK412-050-201-2901**

| RK | 4 | 1 | | – | | – | 20 | 1 | – | | | – | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|

**SERIES**
AirBorn RocKet 20 AWG power connector

**ROWS**
4 – Four-row

**STYLE**
1 – Plug, straight, panel mount

**BODY MATERIAL**
Polyphenylene sulfide (PPS) with aluminum shell
1 – No shell plating; bare aluminum
2 – Electroless nickel shell plating
3 – Cadmium shell plating

**SIZE**
050 – 50 contacts
074 – 74 contacts

**TERMINATION**
20 – Socket, straight, crimp removable, wire barrel 20-22 AWG*

**PLATING**
1 – Gold

**HARDWARE**
29 – None
29 – Fixed jacksockets

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

### Crimp-Removable Receptacle

**Sample Part Number — RK442-050-301-5901**

| RK | 4 | 4 | | – | | – | 30 | 1 | – | | | – | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|

**SERIES**
AirBorn RocKet 20 AWG power Connector

**ROWS**
4 – Four-row

**STYLE**
4 – Receptacle, straight

**BODY MATERIAL**
Polyphenylene sulfide (PPS) with aluminum shell
1 – No shell plating; bare aluminum
2 – Electroless nickel shell plating
3 – Cadmium shell plating

**SIZE**
050 – 50 contacts
074 – 74 contacts

**TERMINATION**
30 – Pin, straight, crimp removable, wire barrel 20-22 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
59 – Turning jackscrews

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

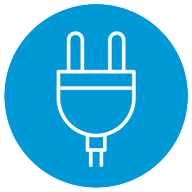
**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

### NOTES:

1. Crimp tool - Molex Part Number: CDG4601, number MIL-C-22520/2-01
2. Crimp positioner - Molex Part Number: CDG7936 (Pin contacts)
   CDG7935 (Socket contacts)
3. Removal tool - Molex Part Number: CDG7932
4. Crimp instructions - see page XXXI

*Full complement of crimp removable contacts packaged with connectors.

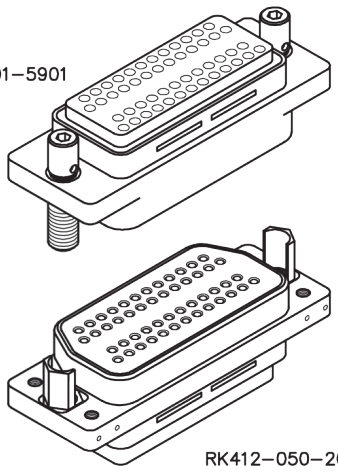

I/O Cable



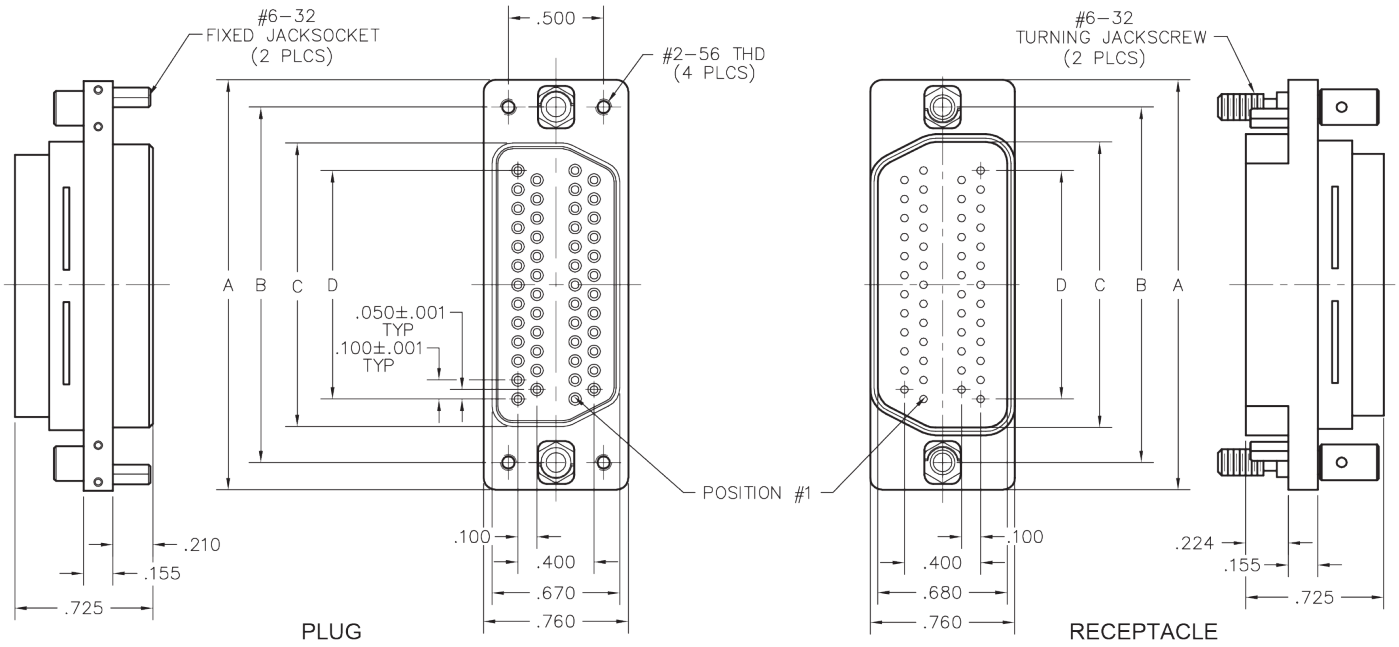
Crimp Removable

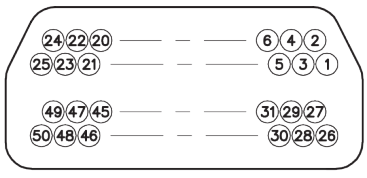
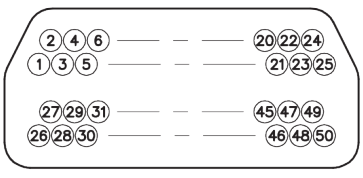
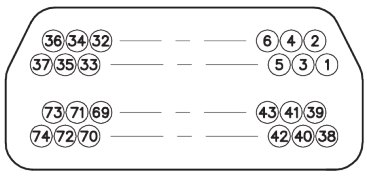
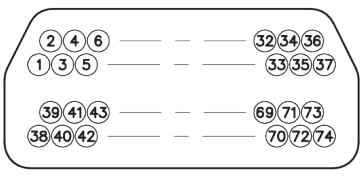
RK411-PNB-1A
(CTR097, REV. 2)

RK442–050–301–5901



RK412–050–201–2901



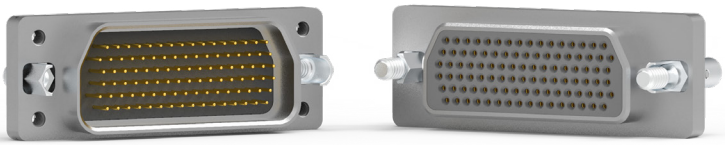

| CONTACT ARRANGEMENT MATING FACE VIEW | |
|---|---|
| PLUG | RECEPTACLE |
|  |  |
| 50 POSITION | 50 POSITION |
|  |  |
| 74 POSITION | 74 POSITION |

| DIMENSIONS | | | | | |
|---|---|---|---|---|---|
| SIZE | A | B | C | | D |
| | | | PLUG | RCPT | |
| 50 | 2.152 | 1.866 | 1.488 | 1.500 | 1.200 |
| 74 | 2.784 | 2.500 | 2.122 | 2.134 | 1.875 |

RK411-DIM-1A
(CTR097, REV. 1)

## Six-Row, Signal I/O Connector

RK6 is a 24 AWG crimp-removable contact system available in 50-, 100- or 150-position body. Available options include panel mount or I/O, keying hardware and a full line of backshells.



### Crimp-Removable Plug

**Sample Part Number — RK632-100-581-5901**

| RK | 6 | 3 | | – | | – | | 1 | – | | | – | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|

**SERIES**
AirBorn RocKet 24 AWG power connector

**ROWS**
6 – Six-row

**STYLE**
3 – Plug, straight

**BODY MATERIAL**
Polyphenylene sulfide (PPS) with aluminum shell
1 – No shell plating; bare aluminum
2 – Electroless nickel shell plating
3 – Cadmium shell plating

**SIZE**
050 – 50 contacts
100 – 100 contacts
150 – 150 contacts

**TERMINATION**
58 – Socket, straight, crimp removable, wire barrel 24-26 AWG*
59 – Socket, straight, crimp removable, wire barrel 28-30 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
59 – Turning jackscrews

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

### Crimp-Removable, Panel-Mount Receptacle

**Sample Part Number — RK622-100-181-2901**

| RK | 6 | 2 | | – | | – | | 1 | – | | | – | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|

**SERIES**
AirBorn RocKet 24 AWG power connector

**ROWS**
6 – Six-row

**STYLE**
2 – Receptacle, straight, panel mount

**BODY MATERIAL**
Polyphenylene sulfide (PPS) with aluminum shell
1 – No shell plating; bare aluminum
2 – Electroless nickel shell plating
3 – Cadmium shell plating

**SIZE**
050 – 50 contacts
100 – 100 contacts
150 – 150 contacts

**TERMINATION**
18 – Pin, straight, crimp removable, wire barrel 24-26 AWG*
19 – Pin, straight, crimp removable, wire barrel 28-30 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
29 – Turning jacksockets

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

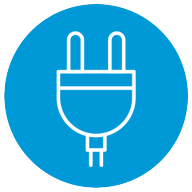
**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

### NOTES:

1. Crimp tool - Molex Part Number: CDG4601, MIL-SPEC number MIL-C-22520/2-01
2. Crimp positioner - Molex Part Number: CDG5598 (Pin contacts)
   CDG4602 (Socket contacts)
3. Removal tool - Molex Part Number: CDG8161
4. Crimp instructions - see page XXXIV

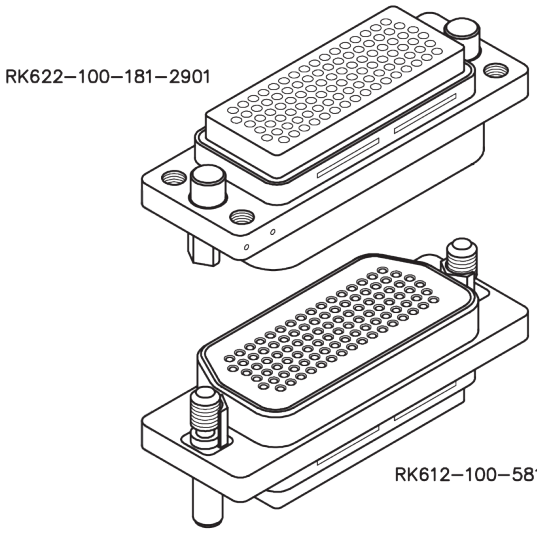
*Full complement of crimp removable contacts packaged with connectors.

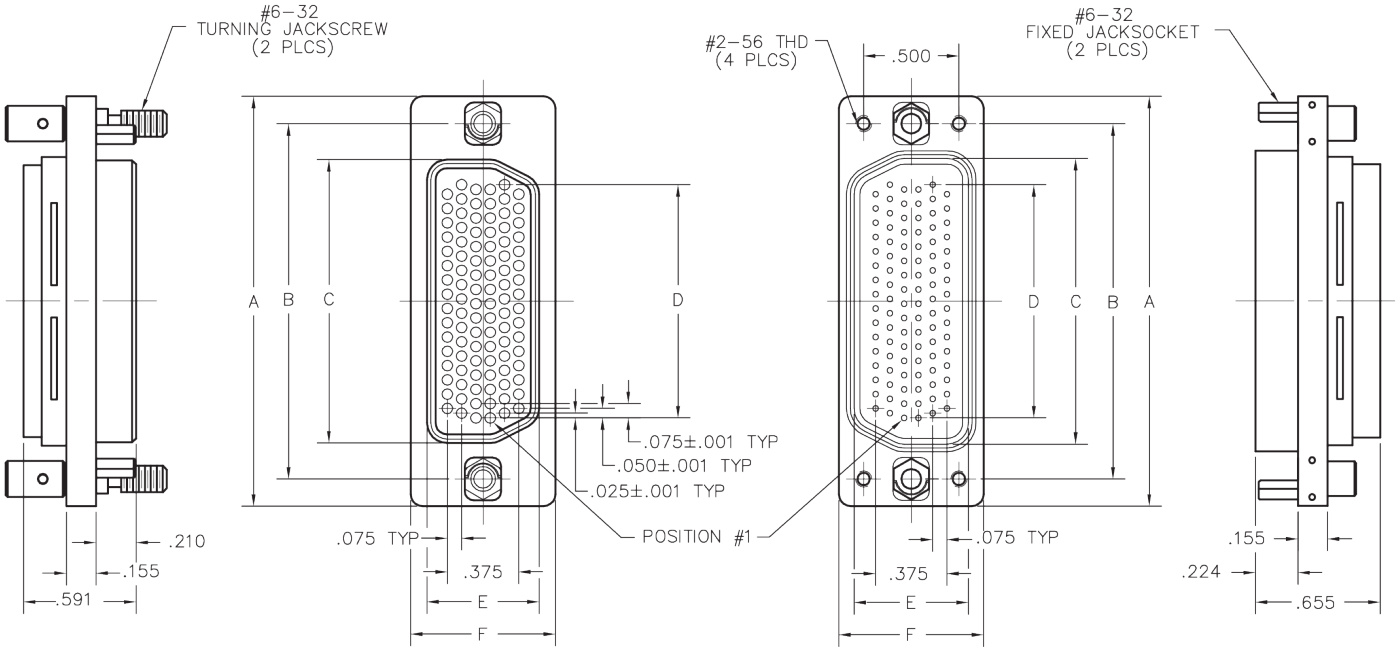


I/O Cable


Crimp Removable

RK632-PNB-1A
(CTR099, REV. 2)




PLUG

RECEPTACLE

| DIMENSIONS | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| SIZE | A | B | C | | D | E | | F | |
| | | | PLUG | RCPT | | PLUG | RCPT | PLUG | RCPT |
| 50 | 1.617 | 1.331 | .930 | .950 | .600 | .630 | .650 | .760 | .760 |
| 100 | 2.152 | 1.866 | 1.488 | 1.500 | 1.225 | .590 | .600 | | |
| 150 | 2.784 | 2.500 | 2.122 | 2.134 | 1.875 | | | | |

For contact arrangement, see page 23.

RK632-DIM-1A
(CTR099, REV. 1)

## Six-Row, Signal I/O Connector

RK6 is a 24 AWG crimp-removable contact system available in 50-, 100- or 150-position body. Available options include panel mount or I/O, keying hardware and a full line of backshells.

### Crimp-Removable, Panel-Mount Plug — Sample Part Number — RK612-100-581-2901

RK | 6 | 1 | ☐ – ☐ – ☐ | 1 | ☐ – ☐ | ☐ – ☐

**SERIES**
AirBorn RocKet 24 AWG signal connector

**ROWS**
6 – Six-row

**STYLE**
1 – Plug, straight, panel mount

**BODY MATERIAL**
Polyphenylene sulfide (PPS) with aluminum shell
1 – No shell plating; bare aluminum
2 – Electroless nickel shell plating
3 – Cadmium shell plating

**SIZE**
050 – 50 contacts
100 – 100 contacts
150 – 150 contacts

**TERMINATION**
58 – Socket, straight, crimp removable, wire barrel 24-26 AWG*
59 – Socket, straight, crimp removable, wire barrel 28-30 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
29 – Fixed jacksockets

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

### Crimp-Removable Receptacle — Sample Part Number — RK642-100-181-5901

RK | 6 | 4 | ☐ – ☐ – ☐ | 1 | ☐ – ☐ | ☐ – ☐

**SERIES**
AirBorn RocKet 24 AWG signal connector

**ROWS**
6 – Six-row

**STYLE**
4 – Receptacle, straight, panel mount

**BODY MATERIAL**
Polyphenylene sulfide (PPS) with aluminum shell
1 – No shell plating; bare aluminum
2 – Electroless nickel shell plating
3 – Cadmium shell plating

**SIZE**
050 – 50 contacts
100 – 100 contacts
150 – 150 contacts

**TERMINATION**
18 – Pin, straight, crimp removable, wire barrel 24-26 AWG*
19 – Pin, straight, crimp removable, wire barrel 28-30 AWG*

**PLATING**
1 – Gold

**HARDWARE**
00 – None
59 – Turning jackscrews

**POLARIZATION**
00 – No Hardware
01-36 – Polarization position, see page XXII, factory installed, for keying hardware options
37 – Universal, non-polarized, factory installed

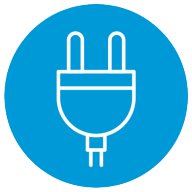
**OPTIONS**
015 – Hood, 180° exit, uninstalled, contact factory for details
016 – Hood, 90° exit, uninstalled, contact factory for details
017 – Hood, 45° exit, uninstalled, contact factory for details

NOTE: Please consult molex.com to configure your part number and for the latest revision controlled drawing and technical data.

### NOTES:

1. Crimp tool - Molex Part Number: CDG4601, MIL-SPEC number MIL-C-22520/2-01
2. Crimp positioner - Molex Part Number: CDG5598 (Pin contacts)
   CDG4602 (Socket contacts)
3. Removal tool - Molex Part Number: CDG8161
4. Crimp instructions - see page XXXIV

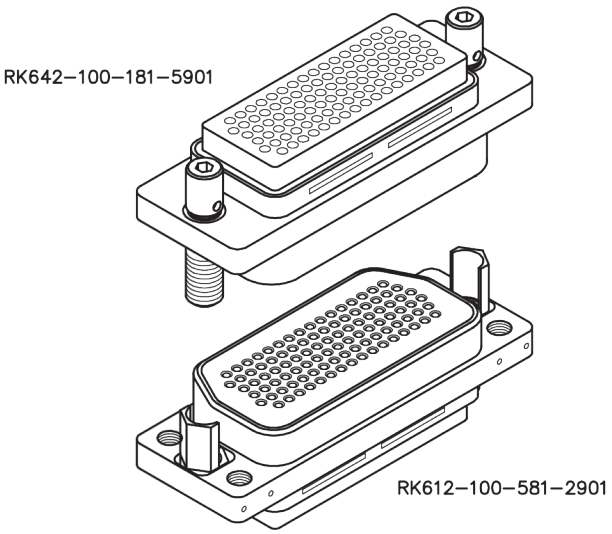
*Full complement of crimp removable contacts packaged with connectors.

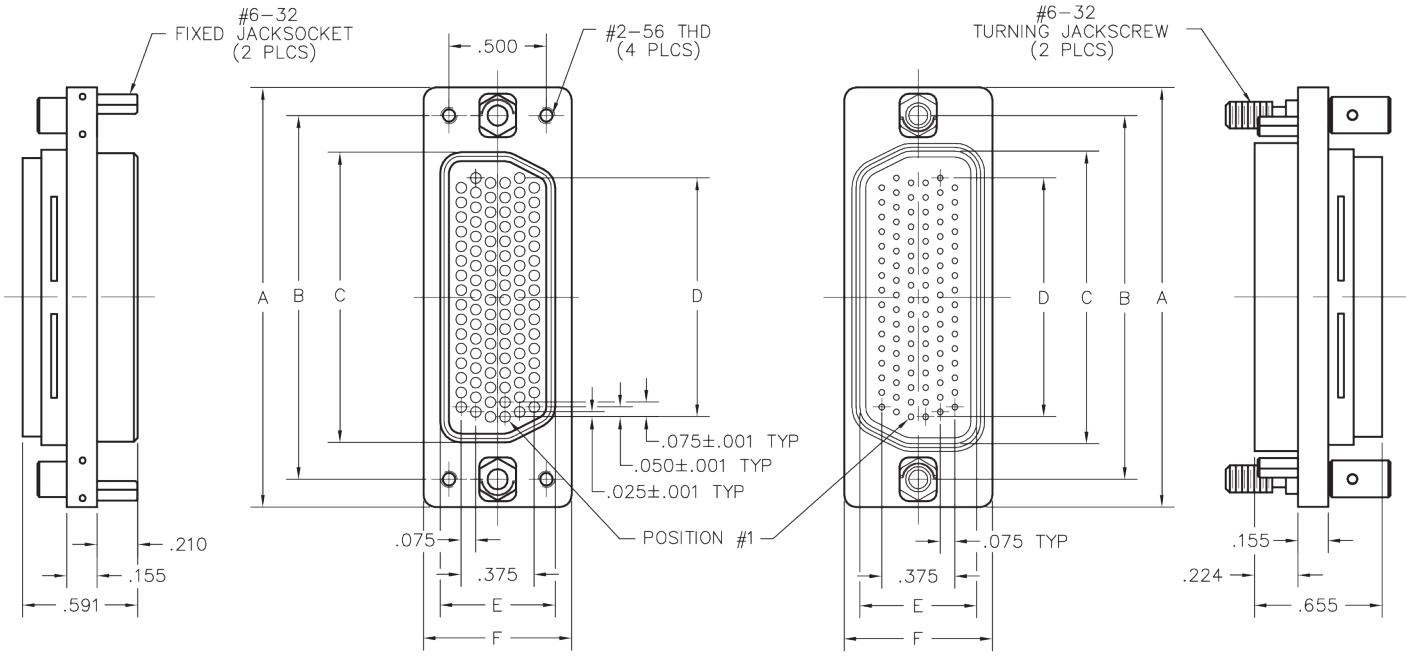


I/O Cable


Crimp Removable

RK611-PNB-1A
(CTR101, REV. 2)




PLUG

RECEPTACLE

| DIMENSIONS | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| SIZE | A | B | C | | D | E | | F | |
| | | | PLUG | RCPT | | PLUG | RCPT | PLUG | RCPT |
| 50 | 1.617 | 1.331 | .930 | .950 | .600 | .630 | .650 | .760 | .810 |
| 100 | 2.152 | 1.866 | 1.488 | 1.500 | 1.225 | .590 | .600 | | .760 |
| 150 | 2.784 | 2.500 | 2.122 | 2.134 | 1.875 | | | | |

For contact arrangement, see page 23.

RK611-DIM-1A
(CTR101, REV. 1)

## AirBorn RocKet Macro-D Connectors - Specifications

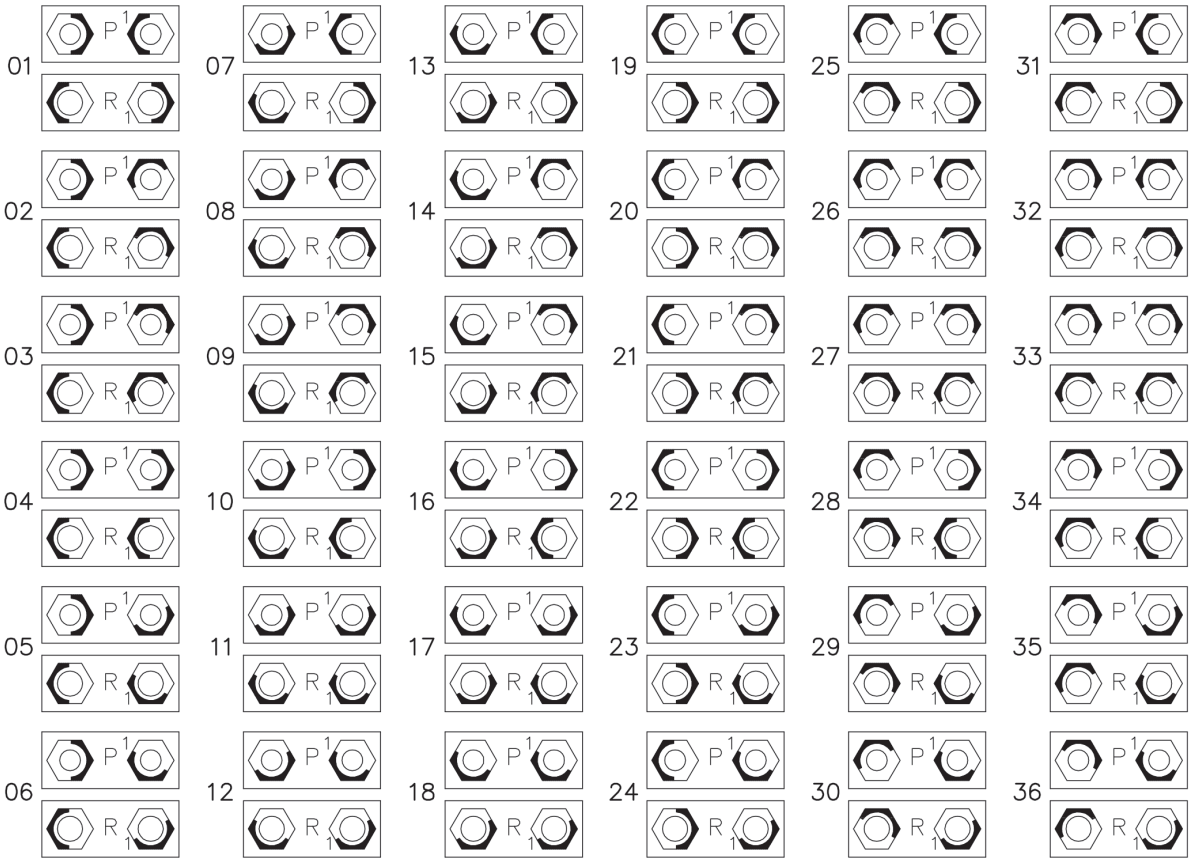
| | |
|---|---|
| **Contacts** | BeCu, per ASTM-B196, ASTM B 197/B 197M |
| **Contact Finish** | Gold plate per ASTM B 488-, SAE AMS 2422, or localized finish per MIL-C-55302 |
| **Shells/Hoods** | Aluminum alloy 6061-T6 per QQ-A-250/11 or 6061-T6511 per QQ-A-200/8. |
| **Aluminum Shell Finish** | None - as specified by part number<br>or<br>electroless nickel per SAE AMS-C-26074, grade B, class 3.<br>or<br>electrodeposited cadmium per SAE AMS-QQ-P-416, type II, class 3. |
| **Molded Insulators** | Glass filled polphenylene sulfide per MIL-M-24519, type GST-40F. |
| **Embedment** | Insulating compound per MIL-I-16923. |
| **Hardware** | Corrosion resistant steel per ASTM-A484/ASTM-484M and ASTM-A582/A582M, passivated per ASTM-A967, SAE AMS-QQ-P-35. |
| **Connector Markings** | Contact numbers are stamped on the side of the connector. Numbers are stamped on the low-numbered side only on 2- and 3-row right-angle connectors. |
| **Tolerances** | Unless otherwise specified: Fractions = ± 1/64"<br>Decimals = ± 0.010"<br>Angles = ± 5° |

Please consult the Molex website for the latest revision of this document prior to beginning any design work.

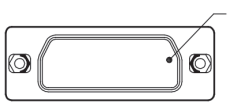
## AirBorn RocKet Macro-D Connectors - Performance (Reference MIL-C-55302)

| Category | Requirements | Test Method Per: SAE AS 13441 |
|---|---|---|
| **Contact Rating** | RK2-8 AWG (42 amperes)<br>RK3-16 AWG (13 amperes)<br>RK4-20 AWG (5 amperes)<br>RK6-24 AWG (3 amperes) | |
| **Operating Temp.** | -65° to +125° C or -85° to +257° F | |
| **Test Voltage** | 750 V, RMS, 60 Hz @ sea level<br>250 V, RMS, 60 Hz @ 70,000 feet | #3001 |
| **Insulation Resistance** | 5,000 megohms minimum @ 500 VDC per | #3003 |
| **Durability** | 500 connector mating cycles | |
| **Vibration** | Mated connectors, Test Condition III | #2005 |
| **Shock** | Mated connectors, Test Condition B | #2004 |
| **Salt Spray** | Mated connectors, Test Condition G | #1001 |
| **Humidity** | Test type II, except steps 7A and 7B not required | #1002 |
| **Temperature Cycling** | Mated connectors, Test condition A | #1003 |
| **Contact Resistance** | .015 ohms max (interface measurement) @ 3 amperes | #3004 |
| **Contact Engagement/ Separation** | RK2-8 AWG 160 oz. max. engagement, 4 oz. min. separation<br>RK3-16 AWG 30 oz. max. engagement, 3 oz. min. separation<br>RK4-20 AWG 18 oz. max. engagement, 0.7 oz. min. separation<br>RK6-24 AWG 6 oz. max. engagement, 0.5 oz. min. separation | |
| **Outgassing** | The entire connector assembly shall have maximum total mass loss (TML) of 1.0 percent of the original specimen mass and shall have a maximum volatile condensable material (VCM) content of 0.1 percent of the original specimen mass. | |

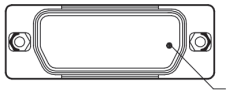
Please consult the Molex website for the latest revision of this document prior to beginning any design work.




37 UNIVERSAL




PLUG SHELL
SOCKET CONTACTS




RECEPTACLE SHELL
PIN CONTACTS

Select the appropriate two digit number above and include as the last two digits of the hardware code in the part number.

Example:

| | |
|---|---|
| Plug | RK412-050-201-5901 |
| Receptacle | RK442-050-301-2901 |

Please consult the Molex website for the latest revision of this document prior to beginning any design work.

## AirBorn RocKet Macro-D Connectors - Contact Arrangement

CONTACT ARRANGEMENT
MATING FACE VIEW

| PLUG | RECEPTACLE |
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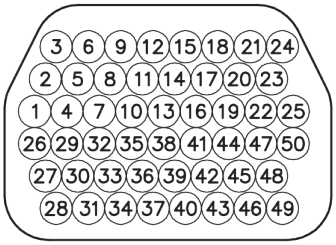
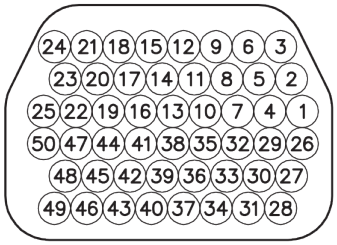
|  |  |
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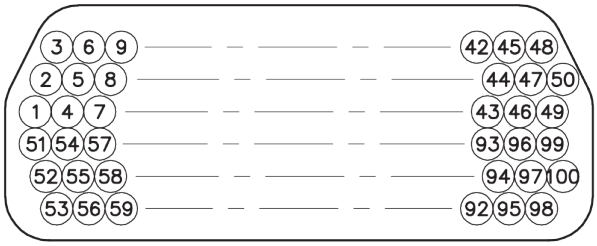
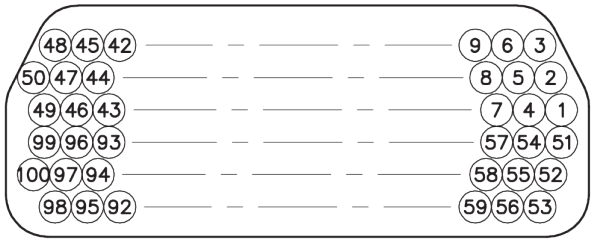
|  |  |
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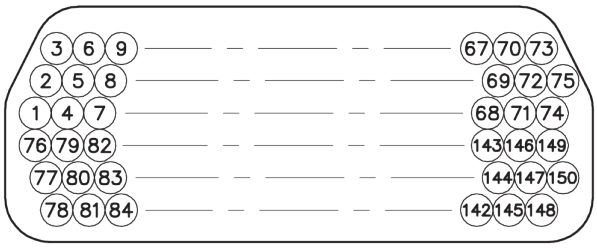
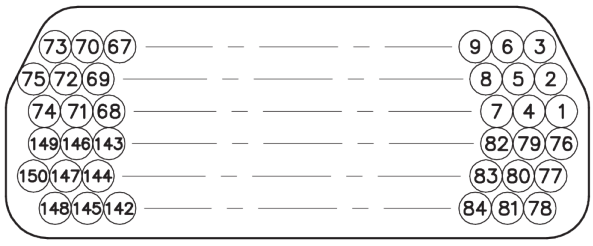
|  |  |
| 150 POSITION | 150 POSITION |

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## CRIMPING INSTRUCTIONS CONT'D

8 AWG CONTACT WITH
8 AWG WIRE BARREL

### INSTALLING CONTACTS

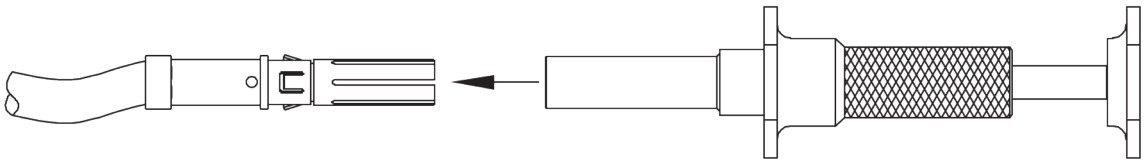
1. CHOOSE CRIMPED WIRE TO BE INSTALLED.
2. HOLD CONTACT BETWEEN THUMB AND INDEX FINGER AT THE BACK OF THE CONTACT BARREL.
3. INSERT CONTACT INTO CONTACT CAVITY FROM THE REAR OF CONNECTOR.
4. PUSH CONTACT INTO CAVITY UNTIL RETAINER IS ENGAGED.

   GENTLY PULL BACK ON THE WIRE TO ENSURE SEATING.

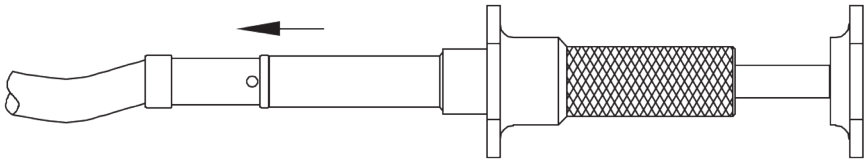
   IF CONTACT IS PROPERLY SEATED, IT WILL NOT COME OUT OF CONNECTOR WITHOUT THE AID OF THE REMOVAL TOOL.

### REMOVING CONTACTS

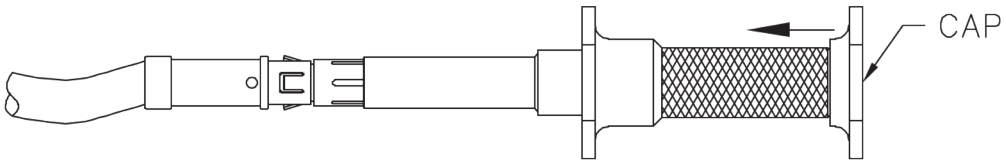
1. IN THE EVENT THAT A WIRE MUST BE EXTRACTED FROM THE CONTACT CAVITY, THE REMOVAL TOOL IS REQUIRED.
2. IN THE FRONT OF THE CONNECTOR(MATING FACE), INSERT REMOVAL TOOL INTO THE CONTACT CAVITY.



3. PRESS THE REMOVAL TOOL DOWN UNTIL THE RETAINER IS RELEASED.



4. PRESS CAP OF TOOL TO DISLODGE CONTACT FROM CAVITY.




5. PULL WIRE AND CONTACT FREE FROM BACK OF CONNECTOR.

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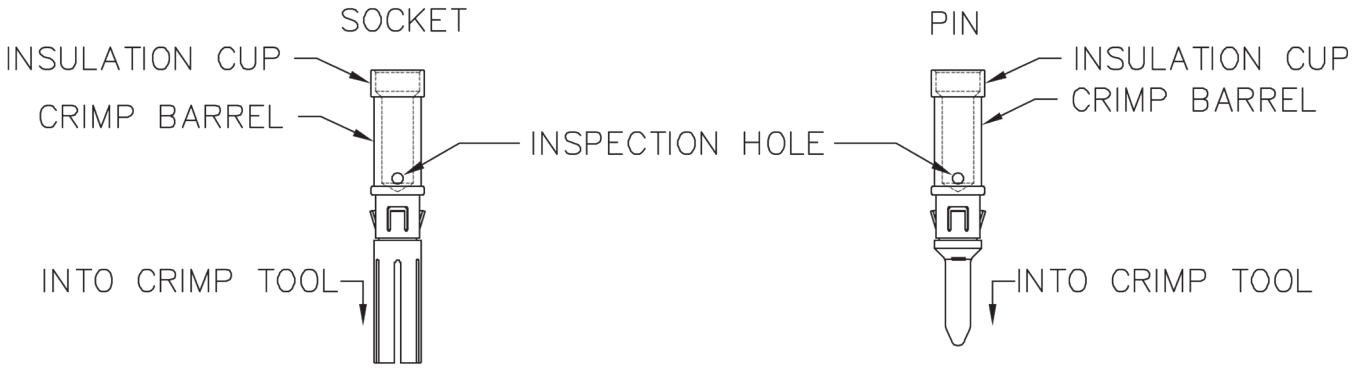
# CRIMPING INSTRUCTIONS
8 AWG CONTACT WITH
8 AWG WIRE BARREL

## TOOLS REQUIRED

1. AIRBORN PN CDG14569—CRIMP TOOL
2. AIRBORN PN CDG14570—POSITIONER FOR PIN AND SOCKET CONTACTS
3. AIRBORN PN CDG5418—REMOVAL TOOL

## CRIMPING PROCESS

1. INSTALL POSITIONER ONTO CRIMP TOOL.
2. STRIP INSULATION OF WIRE .510±.010
3. DROP CONTACT INTO THE NEST OF THE CRIMP TOOL, MAKING SURE THAT IT BOTTOMS OUT IN THE POSITIONER.




4. INSERT STRIPPED END OF WIRE INTO CRIMP BARREL OF CONTACT. INSULATION SHOULD EXTEND INTO INSULATION CUP.
5. CRIMP CONTACT BY DEPRESSING FOOT PEDAL
6. VISUALLY INSPECT CRIMP:
   A. WIRE INSULATION SHOULD EXTEND INTO INSULATION CUP. THERE SHOULD NOT BE A GAP BETWEEN INSULATION AND INSULATION CUP.
   B. THERE SHOULD BE STRANDS OF WIRE VISIBLE THRU THE INSPECTION HOLE IN THE BARREL OF THE CONTACT.

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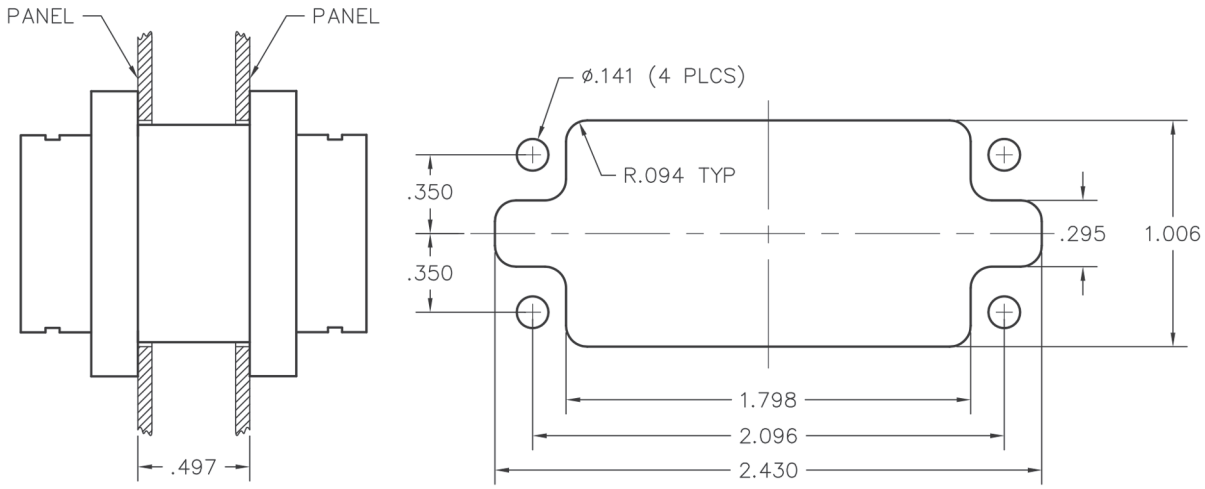
## RK2

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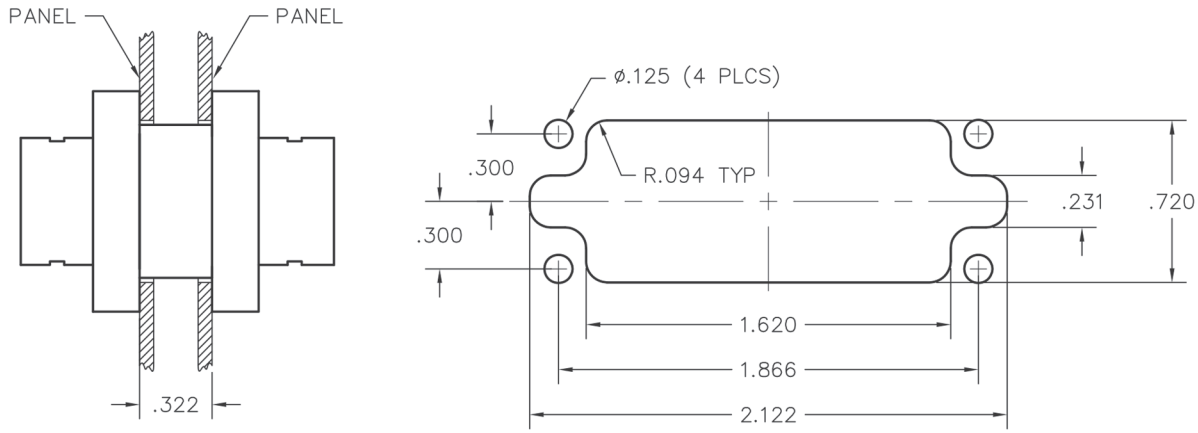


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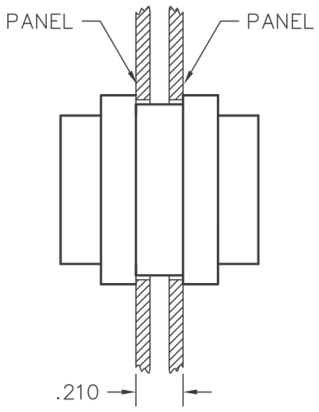


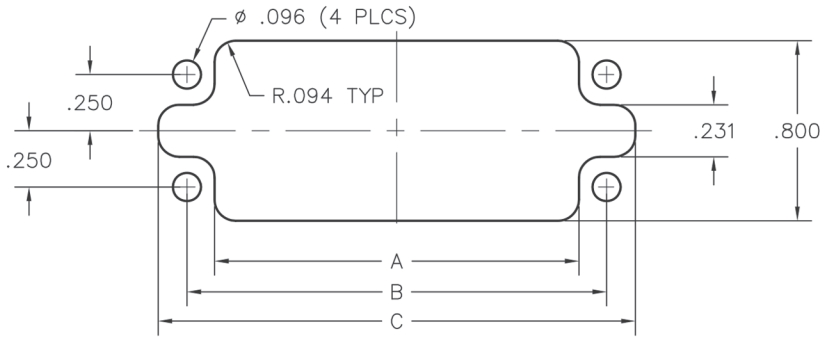


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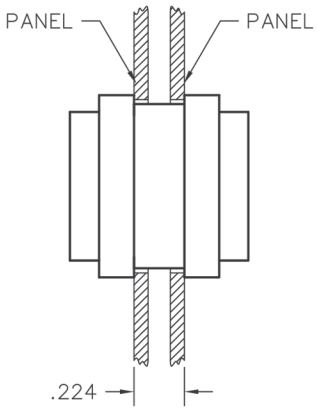
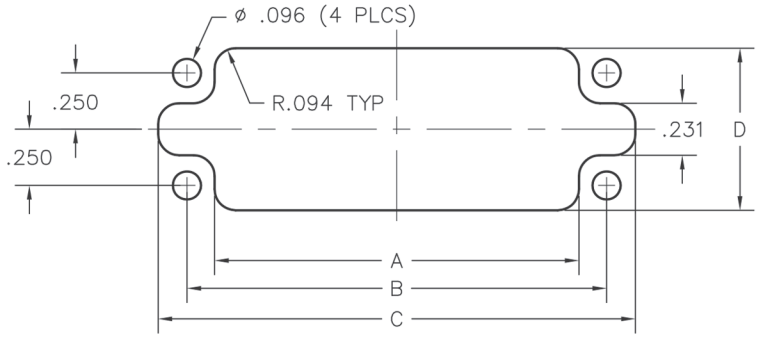
| 74 | 2.254 | 2.500 | 2.754 |

## RK6

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| 100 | 1.620 | 1.866 | 2.122 | .720 |
| 150 | 2.254 | 2.500 | 2.754 | .720 |

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# CRIMPING INSTRUCTIONS

16 AWG CONTACT WITH
16 AWG WIRE BARREL

## TOOLS REQUIRED

1. AIRBORN PART NUMBER CDG14571–CRIMP TOOL (MIL–C–22520/1–01)
2. AIRBORN PART NUMBER CDG14572–TURRET FOR PINS AND SOCKETS (MIL–C–22520/1–03)
3. AIRBORN PART NUMBER CDG4492–INSERTION TOOL
4. AIRBORN PART NUMBER CDG4493–REMOVAL TOOL

## CRIMPING PROCESS

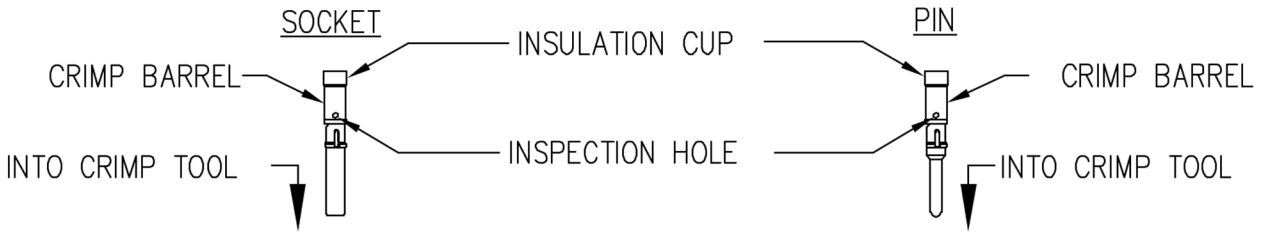
1. STRIP INSULATION OF WIRE .200±.010.

2. INSTALL TURRET ONTO CRIMP TOOL.

3. SELECT THE BLUE/RED BUTTON ON THE TURRET

4. TURN DIAL ON BACK OF CRIMP TOOL TO SETTING 7.
   THIS IS A BASELINE SETTING. SEE "GUIDELINES FOR ESTABLISHING TENSILE VALUE FOR CRIMP".

5. DROP CONTACT INTO THE NEST OF THE CRIMP TOOL, MAKING SURE THAT IT BOTTOMS OUT IN THE TURRET.




6. INSERT STRIPPED END OF WIRE INTO CRIMP BARREL OF CONTACT.
   INSULATION SHOULD EXTEND INTO INSULATION CUP.

7. CRIMP CONTACT BY SQUEEZING HANDLES TOGETHER. CRIMP IS COMPLETE WHEN HANDLES RELEASE TO ORIGINAL POSITION.

8. VISUALLY INSPECT CRIMP:
   A. THERE SHOULD BE NO GAP BETWEEN INSULATION AND CRIMP BARREL.
   B. THERE SHOULD BE STRANDS OF WIRE VISIBLE THRU THE INSPECTION HOLE IN THE CRIMP BARREL.
   C. THERE SHOULD BE NO STRANDS OF WIRE OUTSIDE THE CRIMP BARREL.

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# GUIDELINES FOR ESTABLISHING TENSILE VALUE FOR CRIMP

## EQUIPMENT REQUIRED:

FORCE GAGE
WIRE–FROM LOT TO BE USED FOR PRODUCT
CONTACT–FROM LOT TO BE USED FOR PRODUCT
CRIMP TOOL
TURRET

## PROCEDURE TO ESTABLISH TENSILE VALUE OF WIRE:

1. CUT 10 PIECES OF WIRE (ABOUT 2–3 INCHES LONG)
2. REMOVE INSULATOR FROM ENTIRE LENGTH OF WIRE
3. TIN APPROXIMATELY 1.00" ON BOTH ENDS
4. PERFORM TENSILE TEST ON FORCE GAGE
5. DETERMINE AVERAGE TENSILE VALUE OF WIRE

## PROCEDURE TO ESTABLISH TENSILE VALUE OF CRIMP

1. CUT 10 PIECES OF WIRE (ABOUT 2–3 INCHES LONG)
2. STRIP WIRE .200±.010" ON ONE END AND 1.00" ON OTHER END
3. TIN END OF WIRE THAT IS STRIPPED 1.00"
4. TURN DIAL ON BACK OF CRIMP TOOL TO SETTING 7
5. CRIMP CONTACT ON .200" STRIPPED END
6. PERFORM TENSILE TEST ON FORCE GAGE
7. RECORD ALL 10 READINGS.
8. DETERMINE AVERAGE TENSILE VALUE OF CRIMP
9. TENSILE VALUE OF CRIMP SHOULD BE 75% OF TENSILE VALUE OF WIRE
10. UNDER MAGNIFICATION, EXAMINE CRIMP.
    PREFERRED CRIMP FAILURE IS BREAKAGE OF THE WIRE STRANDS OUTSIDE THE CRIMP BARREL.
    A CRIMP IS CONSIDERED UNACCEPTABLE IF THE WIRE PULLS OUT OF THE WIRE BARREL WITHOUT BREAKING THE WIRE STRANDS.
11. IF WIRE PULLS OUT OF THE WIRE BARREL WITHOUT BREAKING THE WIRE STRANDS, SELECT THE NEXT LOWER SETTING NUMBER ON THE CRIMP TOOL AND REPEAT PROCEDURE TO ESTABLISH TENSILE VALUE OF CRIMP.
    THE LOWER THE SETTING NUMBER ON THE CRIMP TOOL, THE TIGHTER THE CRIMP.

# CRIMPING INSTRUCTIONS

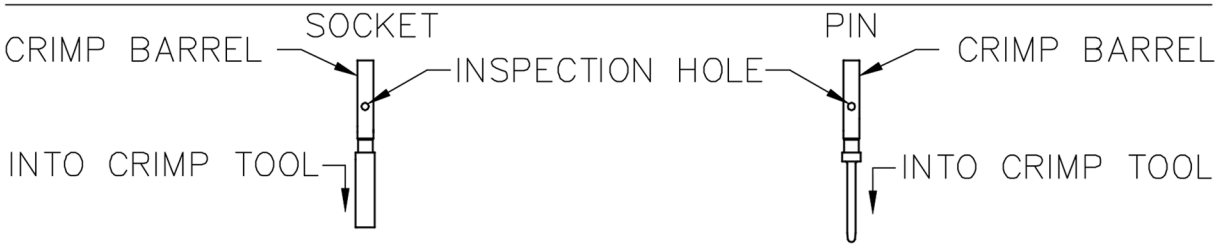
24 AWG CONTACT WITH
24, 26, 28 AND 30 AWG WIRE BARREL

## TOOLS REQUIRED

1. AIRBORN PN CDG4601–CRIMP TOOL
2. AIRBORN PN CDG4602–POSITIONER FOR SOCKET CONTACTS
3. AIRBORN PN CDG5598–POSITIONER FOR PIN CONTACTS
4. AIRBORN PN CDG8161–REMOVAL TOOL

## CRIMPING PROCESS

1. SELECT CORRECT POSITIONER FOR THE PIN OR SOCKET CONTACT.
2. INSTALL POSITIONER ONTO BACK OF CRIMP TOOL.
3. CHOOSE "SELECTION NUMBER" FROM POSITIONER FOR THE WIRE AWG THAT HAS BEEN SELECTED FOR YOUR APPLICATION.
   SET CRIMP TOOL TO THAT SELECTION NUMBER.
4. STRIP INSULATION OF WIRE .145±.005
5. DROP CONTACT INTO THE NEST OF THE CRIMP TOOL, MAKING SURE THAT IT BOTTOMS OUT ON THE POSITIONER.




6. INSERT STRIPPED END OF WIRE INTO BARREL OF CONTACT. INSULATION SHOULD BE FLUSH WITH BACK OF CONTACT BARREL.
7. CRIMP CONTACT BY SQUEEZING HANDLES TOGETHER. CRIMP IS COMPLETE WHEN THE HANDLES RELEASE TO ORIGINAL POSITION.
8. VISUALLY INSPECT CRIMP:
   THERE SHOULD BE NO GAP MIN./ONE WIRE DIA MAX. BETWEEN INSULATION AND BARREL OF CONTACT.
   THERE SHOULD BE STRANDS OF WIRE VISIBLE THRU THE INSPECTION HOLE IN THE BARREL OF THE CONTACT.

# CRIMPING INSTRUCTIONS

20 AWG CONTACT WITH
20,24–26 OR 28–30 AWG BARREL

## TOOLS REQUIRED

1. AIRBORN PN CDG4601–CRIMP TOOL
2. AIRBORN PN CDG7935–POSITIONER FOR SOCKET CONTACTS
3. AIRBORN PN CDG7936–POSITIONER FOR PIN CONTACTS
4. AIRBORN PN CDG7932–REMOVAL TOOL

## CRIMPING PROCESS

1. SELECT CORRECT POSITIONER FOR THE PIN OR SOCKET CONTACT.
2. INSTALL POSITIONER ONTO BACK OF CRIMP TOOL.
3. TO DETERMINE WHICH "SELECTION NUMBER" TO CHOOSE ON THE CRIMP TOOL, BEGIN BY DETERMINING THE TENSILE STRENGTH OF THE WIRE TO BE USED.

   FOR EXAMPLE, IF USING 20 AWG WIRE BEGIN BY TURNING "SELECTION NUMBER" TO 6. CRIMP TEST CONTACTS(3–5 PIECES). PERFORM TENSILE TEST. TENSILE TEST RESULTS ARE INVALID IF (1)ANY STRANDS OF WIRE ARE NOT CAPTURED IN BARREL, (2)STRANDS ARE NICKED OR CUT BEFORE TEST, (3) WIRE BROKE AT SHARP EDGE OF TEST FIXTURE, OR (4)WIRE PULLED OUT OF BARREL WITHOUT BREAKING STRANDS.

   IF TENSILE STRENGTH VALUES ARE NOT 75% (MINIMUM) OF TENSILE STRENGTH OF WIRE, CHANGE "SELECTION NUMBER". CRIMP ANOTHER GROUP OF TEST CONTACTS(3–5 PIECES) AND PERFORM TENSILE TEST AGAIN.
   CONTINUE THIS PROCESS UNTIL TENSILE STRENGTH OF CRIMP MEETS OR EXCEEDS 75% OF TENSILE STRENGTH OF WIRE.

## CRIMPING INSTRUCTIONS CONT'D

20 AWG CONTACT WITH
20,24–26 OR 28–30 AWG BARREL

4. STRIP LENGTH OF INSULATION:
   24–26 AND 28–30 AWG: .145±.005
   20 AWG: .190±.005

5. DROP CONTACT INTO THE NEST OF THE CRIMP TOOL, MAKING SURE THAT IT BOTTOMS OUT ON THE POSITIONER.


6. INSERT STRIPPED END OF WIRE INTO BARREL OF CONTACT. INSULATION SHOULD BE FLUSH WITH BACK OF CONTACT BARREL.

7. CRIMP CONTACT BY SQUEEZING HANDLES TOGETHER. CRIMP IS COMPLETE WHEN THE HANDLES RELEASE TO ORIGINAL POSITION.

8. VISUALLY INSPECT CRIMP:
   THERE SHOULD BE NO GAP MIN./ONE WIRE DIA MAX. BETWEEN INSULATION AND BARREL OF CONTACT.
   THERE SHOULD BE STRANDS OF WIRE VISIBLE THRU THE INSPECTION HOLE IN THE BARREL OF THE CONTACT.

## CRIMPING INSTRUCTIONS CONT'D

20 AWG CONTACT WITH
20,24–26 OR 28–30 AWG BARREL

### INSTALLING CONTACTS

1. CHOOSE CRIMPED WIRE TO BE INSTALLED.
2. HOLD CONTACT BETWEEN THUMB AND INDEX FINGER AT THE BACK OF THE CONTACT BARREL.
3. INSERT CONTACT INTO CONNECTOR UNTIL A DEFINITE "CLICK" IS HEARD. GENTLY PULL BACK ON THE WIRE TO CONFIRM SEATING.

   IF CONTACT IS PROPERLY SEATED, IT WILL NOT COME OUT OF CONNECTOR WITHOUT THE AID OF THE REMOVAL TOOL.

### REMOVING CONTACTS

1. IN THE EVENT THAT A WIRE MUST BE EXTRACTED FROM THE CONTACT CAVITY, THE REMOVAL TOOL IS REQUIRED.
2. OPEN REMOVAL TOOL AND PLACE TIP AROUND THE WIRE INSULATION.
3. MOVE THE TOOL SO THAT THE TIP GOES DOWN INTO THE CONTACT CAVITY.
4. WHILE PRESSING THE TOOL DOWN, ROTATE THE HANDLE BACK AND FORTH.
5. WHEN THE TIP OF THE HANDLE IS DOWN AS FAR AS IT WILL GO, THE CONTACT IS READY TO BE REMOVED.
6. MAKING SURE TO KEEP THE TIP OF THE TOOL PERPENDICULAR TO THE CONNECTOR, PULL TOOL FREE OF THE CONTACT CAVITY.
7. OPEN REMOVAL TOOL AND REMOVE THE EXTRACTED WIRE.

# CRIMPING INSTRUCTIONS

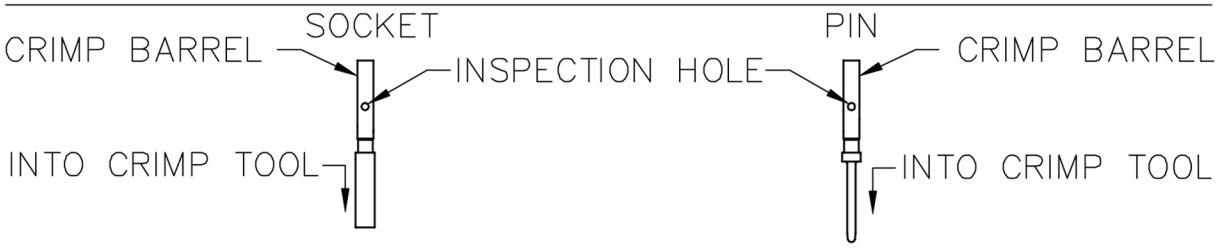
24 AWG CONTACT WITH
24, 26, 28 AND 30 AWG WIRE BARREL

## TOOLS REQUIRED

1. AIRBORN PN CDG4601–CRIMP TOOL
2. AIRBORN PN CDG4602–POSITIONER FOR SOCKET CONTACTS
3. AIRBORN PN CDG5598–POSITIONER FOR PIN CONTACTS
4. AIRBORN PN CDG8161–REMOVAL TOOL

## CRIMPING PROCESS

1. SELECT CORRECT POSITIONER FOR THE PIN OR SOCKET CONTACT.
2. INSTALL POSITIONER ONTO BACK OF CRIMP TOOL.
3. CHOOSE "SELECTION NUMBER" FROM POSITIONER FOR THE WIRE AWG THAT HAS BEEN SELECTED FOR YOUR APPLICATION. SET CRIMP TOOL TO THAT SELECTION NUMBER.
4. STRIP INSULATION OF WIRE .145±.005
5. DROP CONTACT INTO THE NEST OF THE CRIMP TOOL, MAKING SURE THAT IT BOTTOMS OUT ON THE POSITIONER.




6. INSERT STRIPPED END OF WIRE INTO BARREL OF CONTACT. INSULATION SHOULD BE FLUSH WITH BACK OF CONTACT BARREL.
7. CRIMP CONTACT BY SQUEEZING HANDLES TOGETHER. CRIMP IS COMPLETE WHEN THE HANDLES RELEASE TO ORIGINAL POSITION.
8. VISUALLY INSPECT CRIMP:
   THERE SHOULD BE NO GAP MIN./ONE WIRE DIA MAX. BETWEEN INSULATION AND BARREL OF CONTACT.
   THERE SHOULD BE STRANDS OF WIRE VISIBLE THRU THE INSPECTION HOLE IN THE BARREL OF THE CONTACT.

## CRIMPING INSTRUCTIONS CONT'D

24 AWG CONTACT WITH
24, 26, 28 AND 30 AWG WIRE BARREL

### INSTALLING CONTACTS

1. CHOOSE CRIMPED WIRE TO BE INSTALLED.
2. HOLD CONTACT BETWEEN THUMB AND INDEX FINGER AT THE BACK OF THE CONTACT BARREL.
3. INSERT CONTACT INTO CONNECTOR UNTIL A DEFINITE "CLICK" IS HEARD. GENTLY PULL BACK ON THE WIRE TO INSURE SEATING.

   IF CONTACT IS PROPERLY SEATED, IT WILL NOT COME OUT OF CONNECTOR WITHOUT THE AID OF THE REMOVAL TOOL.

### REMOVING CONTACTS

1. IN THE EVENT THAT A WIRE MUST BE EXTRACTED FROM THE CONTACT CAVITY, THE REMOVAL TOOL IS REQUIRED.
2. OPEN REMOVAL TOOL AND PLACE TIP AROUND THE WIRE INSULATION.
3. MOVE THE TOOL SO THAT THE TIP GOES DOWN INTO THE CONTACT CAVITY.
4. WHILE PRESSING THE TOOL DOWN, ROTATE THE HANDLE BACK AND FORTH.
5. WHEN THE TIP OF THE HANDLE IS DOWN AS FAR AS IT WILL GO, THE CONTACT IS READY TO BE REMOVED.
6. MAKING SURE TO KEEP THE TIP OF THE TOOL PERPENDICULAR TO THE CONNECTOR, PULL TOOL FREE OF THE CONTACT CAVITY.
7. OPEN REMOVAL TOOL AND REMOVE THE EXTRACTED WIRE.

# CRIMPING INSTRUCTIONS

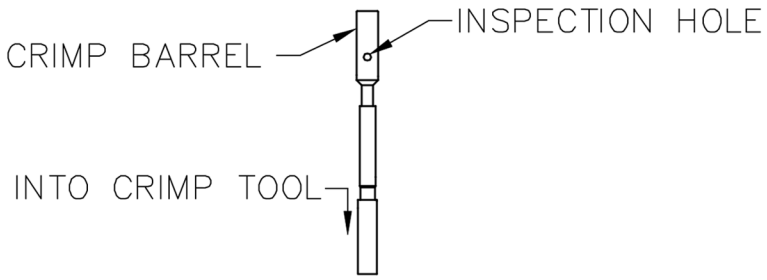
24 AWG CONTACT WITH
22 AND 20 AWG WIRE BARREL

## TOOLS REQUIRED

1. AIRBORN PN CDG4601–CRIMP TOOL
2. AIRBORN PN CDG4603–POSITIONER FOR SOCKET CONTACTS
3. AIRBORN PN CDG8161–REMOVAL TOOL

## CRIMPING PROCESS

1. INSTALL POSITIONER ONTO BACK OF CRIMP TOOL.
2. CHOOSE "SELECTION NUMBER" FROM POSITIONER FOR THE WIRE AWG THAT HAS BEEN SELECTED FOR YOUR APPLICATION.
   SET CRIMP TOOL TO THAT SELECTION NUMBER.
3. STRIP INSULATION OF WIRE .145±.005
4. DROP CONTACT INTO THE NEST OF THE CRIMP TOOL, MAKING SURE THAT IT BOTTOMS OUT ON THE POSITIONER.




5. INSERT STRIPPED END OF WIRE INTO BARREL OF CONTACT. INSULATION SHOULD BE FLUSH WITH BACK OF CONTACT BARREL.
6. CRIMP CONTACT BY SQUEEZING HANDLES TOGETHER. CRIMP IS COMPLETE WHEN THE HANDLES RELEASE TO ORIGINAL POSITION.
7. VISUALLY INSPECT CRIMP:
   THERE SHOULD BE NO GAP MIN./ONE WIRE DIA MAX. BETWEEN INSULATION AND BARREL OF CONTACT.
   THERE SHOULD BE STRANDS OF WIRE VISIBLE THRU THE INSPECTION HOLE IN THE BARREL OF THE CONTACT.

## CRIMPING INSTRUCTIONS CONT'D

24 AWG CONTACT WITH
22 AND 20 AWG WIRE BARREL

### INSTALLING CONTACTS

1. CHOOSE CRIMPED WIRE TO BE INSTALLED.
2. HOLD CONTACT BETWEEN THUMB AND INDEX FINGER AT THE BACK OF THE CONTACT BARREL.
3. INSERT CONTACT INTO CONNECTOR UNTIL A DEFINITE "CLICK" IS HEARD. GENTLY PULL BACK ON THE WIRE TO INSURE SEATING.

   IF CONTACT IS PROPERLY SEATED, IT WILL NOT COME OUT OF CONNECTOR WITHOUT THE AID OF THE REMOVAL TOOL.

### REMOVING CONTACTS

1. IN THE EVENT THAT A WIRE MUST BE EXTRACTED FROM THE CONTACT CAVITY, THE REMOVAL TOOL IS REQUIRED.
2. THE WIRE BARREL MUST BE CUT OFF BEFORE USING REMOVAL TOOL.
3. OPEN REMOVAL TOOL AND PLACE TIP AROUND THE WIRE INSULATION.
4. MOVE THE TOOL SO THAT THE TIP GOES DOWN INTO THE CONTACT CAVITY.
5. CONTINUE TO LIGHTLY PRESS DOWN. IF RESISTANCE IS MET, ROTATE FORTH IF TOOL MEETS ANY RESISTANCE.
6. WHEN THE TIP OF THE HANDLE IS DOWN AS FAR AS IT WILL GO, THE CONTACT IS READY TO BE REMOVED.
7. MAKING SURE TO KEEP THE TIP OF THE TOOL PERPENDICULAR TO THE CONNECTOR, PULL TOOL FREE OF THE CONTACT CAVITY.
8. OPEN REMOVAL TOOL AND REMOVE THE EXTRACTED WIRE.

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